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Computing the Relative Permittivity and Loss Tangent of Substrates by the Numerical Model of a Microstrip Transmission Line

Master of Science Thesis

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ABSTRACT

DUC LE: Method for Measuring the Relative Permittivity and Loss Tangent of EPDM cell rubber foam Substrates by Inversion of the Numerical Model of a Microstrip Transmission Line and Application to Optimising Wearable EPDM cell rubber foam Antennas. Tampere University of Technology Master of Science Thesis, 50 pages, 5 Appendix pages May 2018 Master's Degree Programme in Electrical Engineering Major: Electronics Examiner: Academy Research Fellow Toni Björninen and Academy Research Fellow Johanna Virkki

Keywords: RF,model, transmission lines, practical transmission line measurements

The microstrip transmission line numerical model is used to search out the relative permittivity and loss tangent of the materials of the substrate at the high frequency range (400 MHz – 3GHz). This thesis shows outcomes of the transmission line numerical model in simulation software ADS and those of practical implement. The microstrip transmission line was measured by vector network analyzer. There are multiple substrate materials employed namely, FR4, AR1000, EPDM cell rubber foam, wood, wood wet. The substrate material FR4 and AR1000 play as reference material to examine the efficiency of the numerical model. The wood wet was used to check the increase of the relative permittivity and loss tangent when the moisture in the substrate levels up. Additionally, the surface roughness measurement data is also added in the model in order to make model as similar to real device under test as possible. The dimenision and size of the microstrip lines in model are identical to the practical line to reduce the mismatch of the outcomes.

The choosing results of the relative permittivity and loss tangent based on the maximum attainable power gain comparision between the model and practical measurement results. The best data is selected based on the least squares method estimation. In order to assess the accuracy of the found relative permittivity and loss tangent, the low pass filter and passive UHF RFID antenna are employed. The comparision between the model and measurement results of these devices are used.

In this thesis, fundamental knowledge related to microstrip transmission lines and the least squares method will be taken into account. Finally, the future works to improve the transmission line model will be discussed in the conclusion part.

PREFACE

This thesis was done at Tampere University of Technology, Finland. I feel quite glad since I am able to finish it finally. I am grateful to my supervisors and examiners, Toni Björninen and Johanna Virkki for providing me the interesting thesis topic for my Master degree. I also say thank to all of their supervision and advice that I granted during either lab work or thesis writing. I also would like to thank RF group for their assistance and their advice.

I am indebted also to many colleagues for their support and contributions. Finally, I would like to extend my gratitude to the whole RFID group for the invariably enthusiastic and pleasant work atmosphere. During doing thesis, I had a chance to make friends and discuss with other friends in the wireless communication group.

My final thanks belong to Giau Huynh for loving and believing in me, my friends and my family members for providing support throughout this thesis work.

Tampere, 21.5.2018

Le Viet Duc

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LIST OF SYMBOLS AND ABBREVIATIONS

$tan \delta_{eff}$	Effective loss tangent or dissipation factor
E _{reff}	Effective relative permittivity
ADS	Advanced Design System
RF	Radio Frequency
UHF	Ultra High Frequency
RFID	Radio Frequency Identification
VNA	Vector network analyzer
TEM	Transverse electromagnetic
R	Resistance of finite conductivity
L	Self-inductance of two conductors
VSI	Vertical scanning interferometry
DUT	Device under test
v(z,t)	Voltage across a segment z
i(z,t)	Voltage across a segment z
Ċ	Shunt capacitance per unit length are per-unit-length quantities
G	Shunt conductance per unit length or dielectric loss in the material
	between the conductors
γ	Propagation constant
ά	Attenuation constant
	Phase constant
β j	Complex munber
ω	Angular frequency
V^+	Incident voltage
V-	Reflected voltage
I^+	Incident current
I-	Incident currrent
ZL	Load impedance
Z_0	Characteristic impedance
Zin	Input impedance
Γ	Reflection coefficient
v_p	Phase velocity
c C	Speed of light
λ	Wave length
f	Frequency
λ_0	Wave length of light
$\mu_{\rm r}$	Complex permeability
S_{11}	Port 1 reflection coefficient
S ₁₂	Port 1 gain or attenuation
S_{21}	Port 2 gain or attenuation
S_{22}	Port 2 reflection coefficient
ε'	Real part of relative permittivity
ε"	Imaginary part of relative permittivity
σ_e	Effective conductivity
σ_s	Static conductivity
Ĥ	Magnetizing field
J	Current density
Е	Electric field

D	Displacement field
Zs	Surface impedance
W	Width
L	Length
a	Gap length
b	Gap width
c	IC gap length
dB	Decibel number
GHz	Gigahertz
MHz	Megahertz
δ	Skin depth

1. INTRODUCTION

Nowadays, instead of using conventional materials for antenna or RF circuits design, new materials as wood, fabric, plastic, paper and EPDM cell rubber foam that are low cost, eco-friendly and easily available. However, exploring the characterization such as the permittivity and loss tangent for these new substrate materials for the high frequency are a challenge. Some previous research for the characterization of the substrate can be found in [20] [29], application note [21], and the book [22]. The two-line method was introduced in [38], however, it is not able to directly calculate the loss tangent. The conventional methods have to use complicated procedures or extremely immoderate cost for the measurement devices to find the characterization of new substrate materials. To solve abovementioned challenges, the ultimate goal of this thesis is to single out the relative permittivity and the loss tangent by the numerical transmission line model. The main strategy is based on the comparison between outcomes of the simulation model and practical measurement results. This method holds the promise to be low cost, speedy, uncomplicated and easily applicable. While, the accuracy of this method is acceptable and meets requirements of conscientious tests.

The numerical microstrip transmission line model will be constructed with some crucial procedures. First of all, the practical transmission lines will be conducted and measured to achieve the S parameters and the maximum attainable power gain will be computed. The size and the dimension of the practical transmission line are inserted to those of numerical model in the simulation software (ADS- Advanced Design System) to make sure that there is no mismatch between the model and practical transmission lines. On the other hands, the conducting surface roughness is measured by profiliometer and inserted to the model. By this way, the impacts of roughness to the S parameters and the attenuation of the microstrip line will be taken into consideration. By sweeping the maximum attainable power gain in ADS and comparing those with practical measurement by the least squares estimation method, the relative permittivity and loss tangent can be found. After that, the found relative permittivity and loss tangent will be rigorously inspected by several methods. The ubiquitous materials (FR4, AR1000) will be compared with data from manufacturers. If the results are satisfied, other results of less common materials such as wood, EPDM cell rubber foam will be acceptable. Additionally, to check the accuracy of the model method, the low pass stub filter and passive UHF RFID antenna are used.

The thesis is organized as follows. Chapter 2 introduces the reader to fundamentals theory background of the microstrip lines, the relative permittivity, loss tangent and the S scattering parameters. Chapters 3 tells readers the overview of the numerical model where the least squares estimation and the numerical method in this thesis are briefly introduced. Chapter 4 focuses on the practical test sample structures namely, transmission lines, low

pass stub filter and the passive UHF RFID antennas. Chapter 5 demonstrates the measurement setup of the testing structures. Chapter 6 depicts the numerical simulation model of the transmission line, low pass filter and the RFID antenna. The analyzing measurement results are illustrated in Chapter 7. Followed by the conclusion in Chapter 8.

2. THEORY BACKGROUND

In this Chapter, some theoretical aspects namely, transmission line, microstrip line, loss tangent ($tan\delta_{eff}$), relative permittivity (ε_{reff}) and S parameters are introduced. The transmission line theory focuses on the mathematic equations demonstrating the propagation of electromagnetic wave inside transmission line. Besides, the theories of reflection coefficient and the impedance of transmission line are established. The next part is the microstrip line theory. This part shows the geometry of the microstrip line, propagation constant and relation of the relection coefficient and the S scattering parameters. The third part is the introduction of the relative permittivity and the loss tangent. Finally, one of the crucial part in this section is the theory of the S scattering parameters. This part shows definition of S parameters which is based on the incident and reflection waves.

2.1 Transmission line theory

The transmission line is played as a conductor where the wavelength is comparable to the size of the line. At high frequency, the voltage and current are not constant through the length of the transmission line due to the propagation delay comparable to the signal period [1]. On the other hands, the current and voltage across the transmission line are assumed as constant when the frequency is low enough.

A two-wire line is able to schematically illustrate the transmission line because all conducting lines include at least two conductors, for example, the ground plane and conducting plane in term of the transverse electromagnetic [TEM] wave propagation. On the other hands, the lumped-component circuit is capable of modeling the infinitesimal piece Δz of the transmission line. The equivalent lump components circuit possesses certain properties as follows: R=resistance of finite conductivity, L=self-inductance of two conductors, G = shunt conductance per unit length or dielectric loss in the material between the conductors , and C=shunt capacitance per unit length are per-unit-length quantities, i(z, t)and v(z, t) respectively stands for the current and voltage at one specific point on the line at a certain time [1].

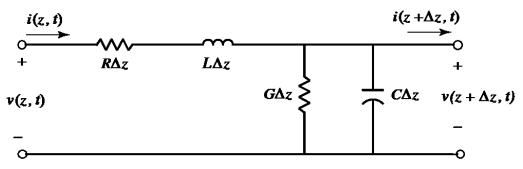


Figure 1. The lumped equivalent circuit of the transmission line

Employing the Ohms and voltage Kirchhoff's law for circuit in Figure 1, the following equation can be expressed [1]:

$$v(z,t) = R\Delta z \, i(z,t) + L\Delta z \frac{\partial i(z,t)}{\partial t} + v(z+\Delta z,t) \qquad (2.1)$$

Since we are analyzing the infinitesimal segment of a transmission line, hence, Δz is approximately 0. Therefore, the equation (2.1) is rearrange as division with Δz and derivative [1]:

$$\frac{\partial v(z,t)}{\partial z} = -Ri(z,t) - L\frac{\partial i(z,t)}{\partial t}$$
(2.2)

Next, Kirchhoff's current law can also be applied for the circuit presented in Figure 1[1]:

$$i(z,t) = C\Delta z \frac{v(z+\Delta z,t)}{\partial t} + G\Delta z v(z+\Delta z,t) + u(z+\Delta z,t) (2.3)$$

Again, when Δz proceed toward to 0, the equation (2.3) can be expressed:

$$\frac{\partial i(z,t)}{\partial z} = -G \ v(z,t) - C \frac{\partial v(z,t)}{\partial t}$$
(2.4)

For the sinusoidal steady-state condition, with cosine-based phasors, (2.2) and (2.4) transform to:

$$\frac{dV(z)}{\partial z} = -(R + j\omega L)I_{(z)}$$
(2.5)

$$\frac{dI(z)}{\partial z} = -(G + j\omega C)V_{(z)}$$
(2.6)

These equation (2.5) and (2.6) are

$$\frac{d^2 V(z)}{dz^2} - \gamma^2 V_{(z)} = 0 \tag{2.7}$$

$$\frac{d^2 I(z)}{dz^2} - \gamma^2 I_{(z)} = 0 \tag{2.8}$$

where

$$\gamma = \alpha + j\beta = \sqrt{(R + j\omega L)(G + j\omega C)}$$
(2.9)

is the propagation constant as a function of frequency. The travelling wave equation form of (2.7) and (2.8) can be found as [1]:

$$V_{(z)} = V^+ e^{-\gamma z} + V^- e^{\gamma z}$$
(2.10)

$$I_{(z)} = I^+ e^{-\gamma z} - I^- e^{\gamma z}$$
(2.11)

where the $e^{-\gamma z}$ and $e^{\gamma z}$ depicts the wane propagation in the +z (forward) and -z (reflected) direction.

The characteristic impedance Z_0 can be found based on the voltage and current on the line as follows:

$$\frac{V_0^+}{I_0^+} = Z_0 = \frac{-V_0^-}{I_0^-}$$
(2.12)

The equation (2.10) and (2.11) can be reorganized based on wave propagation in the following form [1]:

$$I_{(z)} = \frac{v_0^+}{z_0} e^{-\gamma z} - \frac{v_0^-}{z_0} e^{\gamma z}$$
(2.13)

From the equation (13), it is can be comprehended that the total current of a transmission line contains the incident and the reflected waves. The reflection coefficient (Γ) is a unit showing the relationship between waves leaving the load $(V^-)e^{\gamma z}|_{z=0} = V^-$ and incident waves to the load $(V^+)e^{-\gamma z}|_{z=0} = V^+$. It is based on the characteristic impedance Z_0 and the load impedance Z_L . The equation of reflection coefficient is represented as:

$$\Gamma = \frac{V^{-}}{V^{+}} = \frac{Z_L - Z_0}{Z_L + Z_0} \tag{2.14}$$

When we align a coordinate axis to the transmission line where the load is at zero point Z=0 [1].

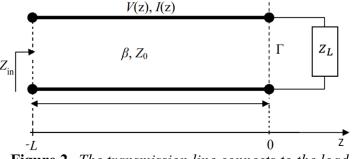


Figure 2. The transmission line connects to the load

The transmission line input impedance at distance L connected to the load can be defined basing on the relation between the incident and reflected waves [1].

$$Z_{in} = \frac{V(-L)}{I(-L)} = \frac{V^+ e^{\gamma z} + V^- e^{-\gamma z}}{V^+ e^{\gamma z} - V^- e^{-\gamma z}} Z_0$$
(2.15)

The input impedance of a transmission line can be formed by the characteristic impedance and the load impedance when combine equation (2.14) and (2.15) [35]:

$$Z_{in} = Z_0 \frac{Z_L + jZ_0 tan\beta l}{Z_0 + jZ_L tan\beta l}$$
(2.16)

2.2 Microstrip line theory

The microstrip line is a shape of the electrical transmission line which is a combination of the strip conductor and a ground plane separated by dielectric layer or substrate [27]. The conductor and ground plane are commonly made by copper possessing conductivity $5.8 \times 10^7 \left(\frac{s}{m}\right)$ and some typical types of the dielectric substrates are FR4, RT/Duroid, Rogers Corporation, Chandler, Arizona, which obtain the available permittivity ϵ_r such as FR4 $\epsilon_r \cong 4.2 \dots 4.6$, AD1000 $\epsilon_r \cong 10.2 \dots 13$, RO4000 $\epsilon_r \cong 3.66$.

The electromagnetic wave transformed by microstrip line not entirely remains in the substrate and partly in the air above the line [37].

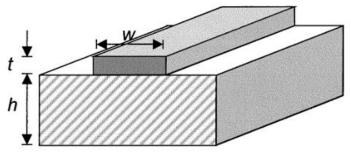


Figure 3. The geometry of the microstrip line [28]

Figure 3 illustrates the quasi/TEM behavior of a microstrip line. Assuming a quasi/TEM mode of propagation in the microstrip line, the phase velocity can be found:

$$v_p = \frac{c}{\sqrt{\varepsilon_{eff}}} \tag{2.17}$$

where: c is the speed of light $(3x10^8 m/s)$ and ε_{eff} is the relative dielectric constant of the microstrip.

Another form of phase velocity equation related to the inductance per unit length (L) and the capacitance per unit length (C).

$$\nu_p = \frac{1}{\sqrt{LC}} \tag{2.18}$$

The wavelength in the microstrip line is given by:

$$\lambda = \frac{c}{f\sqrt{\varepsilon_{eff}}} = \frac{v_p}{f} = \frac{\lambda_0}{\sqrt{\varepsilon_{eff}}}$$
(2.19)

where λ_0 is the free space wavelength [1].

The propagation constant β is defined by [1]:

$$\beta = k_0 \sqrt{\varepsilon_{eff}} \tag{2.20}$$

The microstrip line is characterized by its attenuation due to the conductor and dielectric losses when electromagnetic wave propagates along the microstrip line. In this thesis, we will study the calculation of the permittivity and the loss tangent.

The transmission line methods employing a segment of the transmission line as a sample under test. From the scattering parameters, the electromagnetic properties of the material under test, its permittivity and permeability, can be extracted. In such a method all the four scattering parameters can be measured.

A segment of a rectangular waveguide is played as a sample of peace of transmission line filling the line and leaving no air gaps is a typical measurement configuration. The model is placed along x-direction same with the wave propagation direction [2].

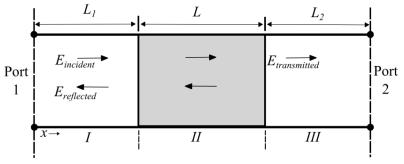


Figure 4. The transmission line model with incident and reflected waves

As shown in figure 4, E_I , E_{II} , E_{III} are three sections of electric filed of the segment. For a normalized incident wave is

$$E_{I} = e^{(-\gamma_{0}x)} + C_{1}e^{(\gamma_{0}x)}$$
(2.21)

$$E_{II} = C_2 e^{(-\gamma_0 x)} + C_3 e^{(\gamma_0 x)}$$
(2.22)

$$E_{I} = C_{4} e^{(-\gamma_{0} x)}$$
(2.23)

with

$$\gamma_o = j \sqrt{\left(\frac{\omega}{c}\right)^2 - \left(\frac{2\pi}{\lambda_c}\right)^2} \tag{2.24}$$

$$\gamma = j \sqrt{\left(\frac{\omega \mu_r \varepsilon_r}{c}\right)^2 - \left(\frac{2\pi}{\lambda_c}\right)^2}$$
(2.25)

where μ_r is the complex permeability, ε_r is the complex permittivity, *c* is the speed of light in vacuum (m/s), ω is the angular frequency and λ_c is the cutoff wavelength, with where *a* is the width of the waveguide [2].

The total length of the transmission line can be expressed:

$$L_{total} = L_1 + L + L_2 \tag{2.26}$$

Where L is the length, L_1 and L_2 are the distance from the sample to the ports.

The scattering parameters of two ports can be achieved [3]:

$$S_{11} = R_1^2 \frac{\Gamma(1-T^2)}{1-\Gamma^2 T^2}$$
(2.27)

$$S_{22} = R_2^{\ 2} \frac{\Gamma(1-T^2)}{1-\Gamma^2 T^2} \tag{2.28}$$

$$S_{21} = R_1 R_2 \frac{\Gamma(1-T^2)}{1-\Gamma^2 T^2}$$
(2.29)

where R_1 and R_2 are the reference plane transformations at two ports:

$$R_i = e^{(-\gamma_0 L_i)} \ (i = 1, 2) \tag{2.30}$$

The reflection coefficient [3]:

$$\Gamma = \frac{(\gamma_0/\mu_0) - (\gamma/\mu)}{(\gamma_0/\mu_0) + (\gamma/\mu)}$$
(2.31)

The transmission coefficient:

$$T = e^{(-\gamma L)} \tag{2.32}$$

2.3 Loss tangent and permittivity

The permittivity illustrates the interaction of the material with the electrical field applied into it. One effective method for demonstrating the dielectric loss is to consider the permittivity ε as a complex number defined as [4] :

$$\varepsilon = \varepsilon' - j\varepsilon'' \tag{2.33}$$

where ε' and ε'' are the real and imaginary parts of the permittivity respectively.

In microwave electronics, the dimensionless quantities relative permittivity (ε_r) are often employed [4].

$$\varepsilon_r = \frac{\varepsilon}{\varepsilon_0} = \frac{\varepsilon' - j\varepsilon''}{\varepsilon_0} = \varepsilon_r' - j\varepsilon_r''$$
(2.34)

where $\varepsilon_0 = 8.854.10^{12} \frac{F}{m}$ is the free space permittivity, ε_r' is the relative dielectric constant, ε_r'' is the loss factor [4].

Maxwell's equation for a magnetic field can be written as [5].

$$\nabla \times \overline{H} = J_i + \sigma_s \overline{E} + j\omega \overline{D} \tag{2.35}$$

$$\nabla \times \overline{H} = J_i + \sigma_s \overline{E} + j\omega (\varepsilon' - j\varepsilon'')\overline{E}$$
(2.36)

$$\nabla \times \overline{H} = J_i + (\sigma_s + \omega \varepsilon'')\overline{E} + j\omega \varepsilon'\overline{E}$$
(2.37)

if $\sigma_e = \sigma_s + \omega \varepsilon''$

where σ_e is the effective conductivity, σ_s is the static conductivity, $\omega \varepsilon''$ is the conductivity due to an alternating field.

As the results, the loss tangent is derived from Maxwell's equation as [5]:

$$\nabla \times \overline{H} = \overline{J}_{\iota} + j\omega\varepsilon' \left[1 - j\frac{\sigma_e}{\omega\varepsilon'}\right]\overline{E}$$
(2.38)

$$\nabla \times \overline{H} = \overline{J}_i + j\omega\varepsilon' [1 - j\tan\delta]\overline{E}$$
(2.39)

from equation (2.39) the dielectric loss tangent depending on frequency can be defined as [5]:

$$\tan \delta_e = \frac{\omega \varepsilon^{"} + \sigma_e}{\omega \varepsilon'} \tag{2.40}$$

2.4 Scattering Parameters

The RF devices (antennas, transmission lines or active circuits)or networks,in general, are characterized by S parameter from VNA (vector network analyzer) in order to express the input and output relationship between ports. For example, S11 represents the reflection at the port 1 and S21 shows the transferred power from port 2 to port 1. Therefore, an N/port network can be illustrated with N^2 set of S-parameters [6].

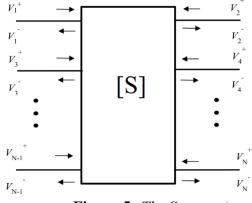


Figure 5. The S scattering

The S parameters can be defined by the relationship of the incident waves V^+ and the reflected waves V^- . The following matrix is introduced in case of an N –ports network as Figure 5 [6].

$$\begin{bmatrix} V_1^- \\ V_2^- \\ \vdots \\ V_N^- \end{bmatrix} = \begin{bmatrix} S_{11} & S_{12} & \cdots & S_{1N} \\ S_{21} & \ddots & S_{2N} \\ \vdots & & \ddots & \vdots \\ S_{N1} & S_{N2} & \cdots & S_{NN} \end{bmatrix} \begin{bmatrix} V_1^+ \\ V_2^+ \\ \vdots \\ V_N^+ \end{bmatrix}$$
(2.40)

The simple form of the matrix is $[V^-] = [S][V^+]$

$$S_{ij} = \frac{v_i^{-}}{v_j^{+}}\Big|_{v_i^{+} \neq 0}$$
(2.41)

The equation (2.41) shows that the S matrix is determined by only input from port j and port I as the output port. For instance, S_{21} shows the insertion loss or the gain of the input port 1 and output port 2 of the 2-ports device. As another example, S_{11} demonstrates how much the power reflected back to port 1 employed as an input. Hence, the S_{11} is commonly used for studying the impedance matching or reflection coefficient of a network [6].

3. OVERVIEW OF NUMERICAL METHODS

In this Chapter, the overview of some applied methods in this thesis such as least squares estimation, the conducting model, and the numerical model method implement. Firstly, some equations which explain the method of finding the best fitting data between the estimation and the actual measurement results. Secondly, the impedance of the conducting plane is demonstrated in section 3.2. From the wave propagation, the current density in a segment of the transmission line and the characteristic impedance of the transmission line, we can found the surface impedance and apply it to the transmission line model. Last but not least, the process of building up and applying the numerical transmission line model is described in the last part of this section. Especially, the crucial steps of constructing the transmission line model in the simulation software and testing the accuracy of the model outcomes (the relative permittivity and loss tangent) are cautiously described. The testing procedures are conducting by comparing the model results to the datasheet data from producers, practical measurements results of the low pass filter and the UHF RFID antennas.

3.1 The least square estimation method

The least square method estimates the proper parameters between the measured data and the estimated values or simulation values by minimizing the squared discrepancies of them.

The method is studied basing on the context of a regression, where the variation (Y) corresponding to one variable (X). it is assumed that Y is a function of X plus the noise *b* [7].

$$Y = f(X) + b \tag{3.1}$$

where f is a regression function which is estimated from *n* coverable and their responses $(x_1, y_1), \ldots, (x_n, y_n)$. The parameter β by its square $\hat{\beta}$ providing the best fit to the data of the measurement and the simulation. There are many possible methods to choose the parameter *a* and *b*, however the least square supports selecting a and b functionally by reducing the sum of the squared errors [7]. The least square estimator minimizes

$$E(a,b) = \sum_{n=1}^{N} (y_n - (ax_n + b))^2$$
(3.2)

2

In term of the multivariable calculus, the value of *a* and *b* can be found by:

$$\frac{\partial E}{\partial a} = 0, \frac{\partial E}{\partial b} = 0 \tag{3.3}$$

Differentiating E (a, b) yields

$$\frac{\partial E}{\partial a} = \sum_{n=1}^{N} 2(y_n - (ax_n + b)).(-x_n)$$
(3.4)

$$\frac{\partial E}{\partial b} = \sum_{n=1}^{N} 2(y_n - (ax_n + b))$$
(3.5)

setting $\frac{\partial E}{\partial a} = \frac{\partial E}{\partial b} = 0$ the (3.4) and (3.5) transformed to be [7]:

$$\sum_{n=1}^{N} 2(y_n - (ax_n + b)).(x_n) = 0$$
(3.6)

$$\sum_{n=1}^{N} 2(y_n - (ax_n + b)) = 0$$
(3.7)

These equations are transformed as:

$$(\sum_{n=1}^{N} x_n^2)a + (\sum_{n=1}^{N} x_n^2)b = \sum_{n=1}^{N} x_n y_n$$
(3.8)

$$(\sum_{n=1}^{N} x_n)a + (\sum_{n=1}^{N} 1)b = \sum_{n=1}^{N} y_n$$
(3.9)

in order to minimize the error, the value of *a* and *b* should be satisfy the matrix:

$$\begin{pmatrix} \sum_{n=1}^{N} x_n^2 & \sum_{n=1}^{N} x_n \\ \sum_{n=1}^{N} x_n & 1 \end{pmatrix} \begin{pmatrix} a \\ b \end{pmatrix} = \begin{pmatrix} \sum_{n=1}^{N} x_n y_n \\ \sum_{n=1}^{N} y_n \end{pmatrix}$$
(3.10)

The matrix is invertible [7]:

$$\binom{a}{b} = \begin{pmatrix} \sum_{n=1}^{N} x_n^2 & \sum_{n=1}^{N} x_n \\ \sum_{n=1}^{N} x_n & 1 \end{pmatrix}^{-1} \begin{pmatrix} \sum_{n=1}^{N} x_n y_n \\ \sum_{n=1}^{N} y_n \end{pmatrix}$$
(3.11)

3.2 Modeling conducting method

At the high frequency, the current inside the transmission line (microstrip line, coplanar line) decreases exponentially with penetration into the conductor, declining to 1/e of its surface value at one skin depth [36].

$$\delta = \sqrt{\frac{2}{\omega\mu\sigma}} \tag{3.12}$$

where δ is the skin depth, μ is conductor magnetic permeability, σ is bulk conductivity, and ω is radian frequency.

In the infinitely thick conductor the current density of a plane wave can be express following the equation [8]:

$$J(z) = J_0 e^{-z/\delta} (\cos(z/\delta) - j\sin(z/\delta))$$
(3.13)

where J_0 is the current density at surface of conductor, perpendicular to the z axis.

The thin an infinitely thin conductor with an equivalent surface impedance Z_s equal to the characteristic impedance Z_{OM} of a plane wave propagating along the z axis into the conductor can be employed to model a thick conductor.

$$Z_s = Z_{OM} = \sqrt{\frac{j\omega\mu}{\sigma}} = (1+j)\sqrt{\frac{\omega\mu}{2\sigma}}$$
(3.14)

On the other hands, the surface impedance can be found by [8]:

$$Z_s = -jZ_0 \cot kt \tag{3.15}$$

where

$$k = \sqrt{-j\omega\mu\sigma} = (1-j)\sqrt{\frac{\omega\mu\sigma}{2}} = (1-j)\frac{1}{\delta}$$
(3.16)

The article [8] declares:

$$Z_{s} = (1-j)R_{RF}\sqrt{f}\left((1-j)R_{RF}\sqrt{f}\frac{1}{R_{DC}}\right)$$
(3.17)

where

$$R_{DC} = \frac{1}{\sigma t} \tag{3.18}$$

$$R_{RF} = \sqrt{\frac{\pi\mu}{\sigma}} \tag{3.19}$$

f is frequency (Hz)

From equation (3.17), it is assumed that $Z_s = R_{DC}$ at low frequency and

 $Z_s = Z_{OM} = (1 + j) R_{RF} \sqrt{f}$ at high frequency.

3.3 The numerical modeling method

In this thesis, there are two main procedures of forming the model namely designing the microstrip transmission line model and the testing the accuracy of the model. Firstly, the transmission line numerical modeling was built up to search out the relative permittivity and the loss tangent of one specific substrate materials at high frequency (400MHz to 3 GHz). In the simulation model, the relative permittivity and loss tangent are swept from almost 1.05 to the possible highest value (10 or 13). The simulation model maximum attainable power gain is also swept corresponding to each value of the relative permittivity and loss tangent. At the first step, the maximum attainable power gain or the transducer gain of both of practical microstrip transmission line was calculated basing on the measured S parameters. After that, this maximum attainable power gain is compared to the swept maximum attainable power gain in the simulation. By the least square estimation method conducted in Matlab software, the best fit data of the measurement and simulated model maximum attainable power gain is singled out. In order words, the maximum attainable power gain of the model which is close to measurement maximum attainable power gain data is chosen. The relative permittivity and loss tangent corresponding to the chosen maximum attainable power gain are selected. Besides, the appropriate S pramaeters are also selected to assess the agreement between the model and the measurement results.

In the second step, the found relative permittivity and loss tangent of some popular substrate materials namely, FR4 and AR1000 are collated to provided value from manufacturers or datasheet. By this strategy, the accuracy of found value is able to manage. If the compared values are approximate to the datasheet values, then others found value of other materials such as EPDM cell rubber foam, wood and wood wet by the similar method are satisfied.

In order to be sure the numerical model in the simulation software is desired, the comparison between low pass stub filter model and practical measurement is conducted. During designing the low pass filter model, the found relative permittivity, loss tangent and surface roughness data are applied. If the model and measurement outcomes are similar, then the model low pass filter results are acceptable.

The final test for the numerical model accuracy is to generate the comparison between the UHF RFID tag model and those of practical measurement. Especially, the model RFID tag employs the chosen relative permittivity and loss tangent from the numerical model and the geometry of this antenna follow the research paper [9]. If the performance or the outcome read range of the practical tag is similar or higher than the model tag, then the UHF RFID model is sufficiently good for further design.

4. THE TEST SAMPLE STRUCTRURE

In this section, the implemented microstrip transmission line, the low pass stub filter and the UHF RFID antennas are vividly showed. Additionally, to check the changing the relative permittivity and loss tangent when the substrate moisture increases, the wood wet substrate is also cautiously implemented.

4.1 The microstrip lines

The test structures are mainly employed to measure the S parameters by VNA. All of the test structures possess the form of the microstrip lines containing the main signal line on top, the ground plane at the bottom layer and in the middle is the material under test as Figure 6. In this thesis, there are four different materials under test which are FR4, AR1000, EPDM cell rubber foam and wood. Besides, in order to the observed impact of the environment especially water on the permittivity and loss tangent of the material, the wood wet is also used in the measurement of this thesis.

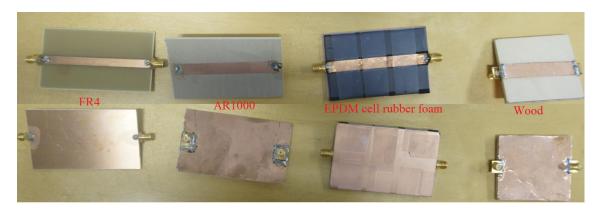


Figure 6. The structures of the transmission lines

In term of the dimension of the signal lines, the length of these lines are approximately 6 cm and the width of those are inconsistent and varied from 2.98mm to 10 mm. The requirement of the width and length of the lines are not critical since it alters the characteristic impedance but the loss tangent and permittivity of the substrates. Additionally, as shown in Figure 6, the orientation of the SMA connector is based on the thickness of the substrate. Especially, if the thickness of the substrate is lower than 1.5mm, the SMA connector can be inserted in series with the signal line and the SMA is attached in the transmission lines in perpendicular when the substrate thickness higher than 1.5mm.

To obserb the adjustment of the relative permittivity and loss tangent of the substrate when the moitsuring of this substrate levels up. The thesis's author utilized the wood microstrip line and embedded this substrate into a bow of water in 30 minutes as Figure 7. By this method, the water is able to absorbed by the wood substrate. After that, the S parameters of this wood wet microstrip transmission line is measured by VNA to apply to numerical model in section 7.2.5.

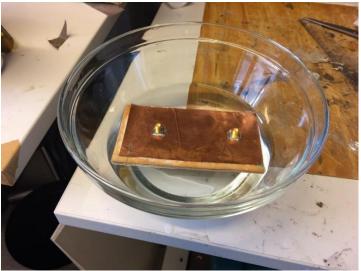


Figure 7. The wood microstrip transmission line in a bow of water

4.2 Low pass filter

The main target of the low pass filter is to inspect the efficiency of the transmission line modeling in the simulation software (ADS). The employed filter is low-pass transmission line stub filter the cut off frequency at 2.5 GHz and a minimum attenuation of -10dB at 3.2 GHz, input and output reflection coefficient at working frequency higher than 10 dB [10]. The required attenuation is less than 1 dB at the bandpass frequency.



Figure 8. The low pass stub filter

The structure of the low pass stub filter is the maximally flat low-pass prototype. This form of design decreases the ripple of the attenuation level at the pass band frequency [24]. Figure 8 illustrates the practical design of the filter, the FR4 substrate is used and its thickness is 1.6mm. The size of the stub and transmission line is modified based on the permittivity and the loss tangent found in Section 6 of the thesis. Besides, the design is corresponding to the maximally flat low-pass prototype: attenuation the order of the filter can be chosen, N=5 [10].

4.3 Passive RFID antennas

The function of the passive ultra-high frequency radio-frequency identification (UHF RFID) tag demonstrated in Figure 9 is to exam the permittivity and loss tangent of the modeling in section 6 of the thesis [11].

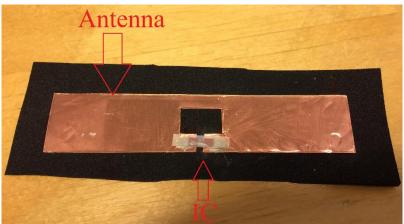


Figure 9. The EPDM cell rubber foam RFID tag

The RFID antenna shape is a T-matched dipole which is widely used in antenna configuration in UHF RFID tags. The design of the antenna composed of the copper tape conductor with $42\mu m$ thickness and the EPDM cell rubber foam substrate with 2.5 mm thickness.

To attach the IC tag to the antenna, the mixing with the equal proportion of conductive epoxy type A and B is used [39]. Besides, the conducting plane is fixed to the substrate area by the available glue in the copper tape addition to the small amount of super glue added at 4 edges of the antenna to avoid the conducting this area sloughing off. To ensure the gel and conductive proxy is completely dry, we need to wait at least four hours with normal condition or we can expose this tag in the oven with 60° C in 20 minutes.

Since the author manually constructed the antenna conducting surface by copper tape and attached it to the EPDM cell rubber foam substrate, there are some high roughness in the surface as Figure 9. The roughness of the surface will be taken into account in the model in the simulation software.

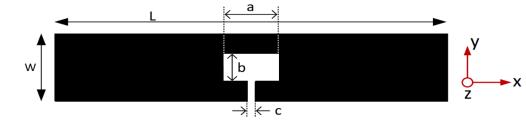


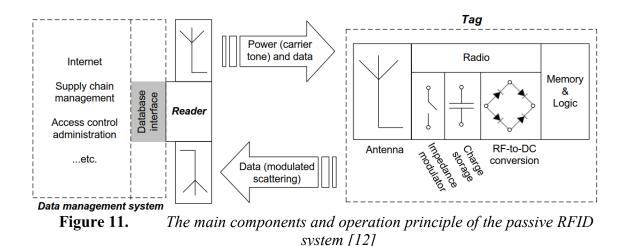
Figure 10. The

The geometry of the RFID tag [11]

Geometrical parameters in millimeters						
L=100	W=20	a=14.3	b=8.125	c=2		

Figure 10 depicts the geometry of the RFID antenna. Overall, there are two main parts of this antenna namely, the antenna gap and the dipole antenna's arms. The antenna arms include the relatively wide width (W=20mm) decreasing the risk of a complete breakage of the electrical conductivity in a certain region of the antenna during the accidental stretching. Besides, the length of the antenna is L=100 mm which is sufficient to avoid the ailments of electrically small antennas in the considered frequencies. The tag IC we used was NXP UCODE G2iL series RFID IC [11].

4.3.1 Operation principle of Passive Long range UHF RFID System



The indispensable components of the RFID systems are the tag, reader and the system for data processing. In term of the operation, the RFID tag is wirelessly powered by the reader and the modulated antenna scattering creates the tag-to-reader data link. This communication circle provides edaquate power for passive RFID system. Figure 11 illustrates the fundamental components, blocks and operation principle of RFID system [12].

The tag antenna and the RFID tag microchips (tag) IC are two main entities of a passive tag. The antenna is in charge of capturing the energy from the continuous wave emitted by the reader and sending the response from the IC tags. When the antenna receives sufficient power to activate the semiconductor components and on-chip rectifier circuity, the memory and logic block are initiated. With the tag IC completely activated, IC chip receiving the command the reader. The reader is able to request new data to be saved in the IC tag memory. Normally, the reader scans and receives the stored identification code in the IC chip memory. The responding from the tag is based on modulation the requested data from the tag antenna with impedance matching scheme. When the response is observed by the reader, the data supervisor system will manage and process this data [12].

5. MEASUREMENT SETUP

All of the measurement installation details of the microstrip transmission line, low pass filter, UHF RFID antenna is mentioned in this section. There are two main parts namely microstrip transmission line and low pass filter measurement and the UHF RFID antenna measurement. Besides, some notes of the calibration when using the VNA and the UHF RFID measurement systems are taken into consideration.

5.1 The microstrip transmission line and low pass filter measurement setup

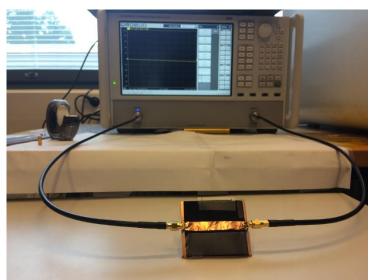


Figure 12.The microstrip transmission line measurement

S parameters measuring for the microstrip transmission line sample by vector network analyzer (VNA) as Figure 12. Before doing the measurement with VNA, the calibration should be taken into account to ensure the accuracy and repeatability of VNA measurement [23]. The main purpose of calibration is to demolish the losses and unwanted signals from the cables and SMA connectors. Hence, the results we are going to achieve after the calibration entirely is results of DUT (device under test) itself. The calibration was implemented by the calibration box of Agilent 85093-60007. When doing measurement and calibration with the high frequency application, the cables movements should be minimized to reduce the reflection of the signals which leads to the unexpected errors of the measurement outcomes [33].

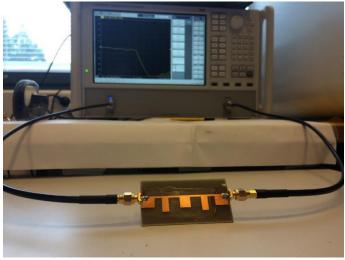
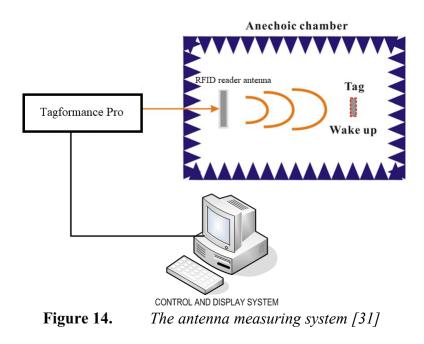


Figure 13. The low pass stub filter measurement

The measurement installation of the low pass filter is showed at Figure 13. Similar to the transmission line measurement setup, the input and output of the low pass filter was connected to two ports of VNA. After that, the attenuation and reflection coefficient was automatically measured and saved.

5.2 The passive UHF RFID antenna measurement

The read range measurement of the UHF RFID antennas was implemented in the RFID tag measurement system in Figure 14.



The UHF RFID antenna measurement system contains three main crucial parts which are controlling and monitoring PC (personal computer), Tagformance Pro and the ane-choic chamber [31].

The computer sufficiently provides the users the data and graphs of the transmitting power from RFID reader antenna, transmitted power and backscattered power of RFID tag and RFID tag radiation pattern. From these data, it is able to calculate the details of theoretical forward and reverse read range which are the key parameters of the RFID tags. Besides, it controls the step motors to rotate the RFID tag antenna 360[°] in order to measure the radiation pattern of the antenna.

The second part of the system is the Tagformance Pro connecting the PC to the anechoic chamber. It delivers the transmitting power and measured the amount of receiving power from the RFID reader antenna [32].

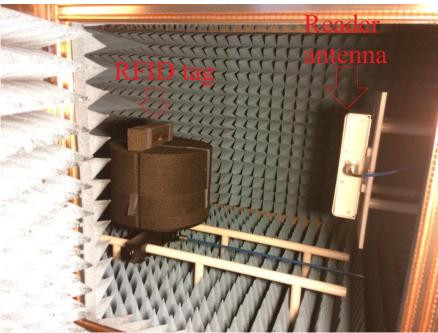


Figure 15. The UHF RFID antenna measurement

The inside of the anechoic chamber is showed in Figure 15. There are some main parts of this chamber such as the place of the RFID antenna, reader RFID patch antenna and the radiation-absorbent material [30]. The RFID antenna is co-polarization and similar height level to the RFID reader patch antenna. The distance between the RFID tag under tests depends on the frequency of the measurement. If the measurement at high frequency, the distance should be small and vice versa. In our case, the measurement frequency range is from 8000 MHz to 1000 MHz, hence the distance is around 50 centimeters. One of the most important part of the anechoic chamber is the radiation-absorbent material or RAM. The RAM facilitates to generate a noiseless environment for the test measurement. Its shape is small pyramids as be shown in Figure 15. The material of this RAM depends on

the measurement application. In our case, RAM made by impregnating rubberized insulating foam with a conductible metal, such as iron. The main purpose of the RAM is to entirely eliminate the reflections of sounds or electromagnetic waves [19]. Hence, there are only the transmitting power from the RFID reader antenna to the RFID antennas and the receiving power from the RFID tags to the RFID reader antenna.

In term of measurement principle, the computer sends a signal to tagformance and it sends the a mount of power to the RFID read patch antenna and then amount of power from the patch antenna transmitted to the RFID tag [26]. The transmitted power should be enough to wake up the IC tag. After that, the RFID tag responses a small amount of power to the reader antenna. Basing on the transmitted and received radiation power, the computer can convert to the read range forward and reverse of the RFID antennas.

The measurement procedures of RFID antennas include 2 crucial steps [32]. First of all, the calibration with the reference antenna- Voyantic Ltd wideband UHF reference tag v1 should be conducted. Similar to VNA, the calibration for RFID tag measurement diminishes the noise from cables connecting the RFID reader antenna to computer, the noise from the distance between the reader antenna and the tag antenna and the small unwanted signal inside of the anechoic chamber. Secondly, positioning the AUT (antenna under test) inside of chamber and measuring. It is noticed that the position and direction of the AUT should be identical to the reference antenna to achieve the precise results. Besides, during conducting measurement, the door of the chamber should be closed to prevent the interference of surrounding signal.

5.3 The surface roughness measurement

The optical profilometer is employed to measure the roughness of the conducting surface of the transmission lines as Figure 16.



Figure 16. The roughness measurement of the microstrip line

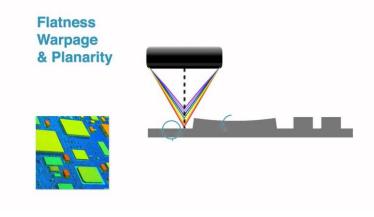


Figure 17. The surface roughness measurement principle

Figure 17 shows the principle of the profilometer. It operates based on the reflection of the lights. Especially, the low coherence interferometer cleaves a beam of broadband light in the infrared range (1300 nm) into separate beams. One beam directly leads to the object surface and another is at the mirror in the interferometer reference arm. The reflected light and the reference light in arms are received and combined by the probe. The profilometer application software records and calculates the collected data from probe and extracts the high precision information of the object namely, surface shape, roughness, waviness and thickness of the object [18].

6. THE SIMULATION MODEL

In this section, there are two main parts which are selecting the solver or simulation software and designing the model structures. In the first part, the writer shows the appropriate simulation software for each type of model and forms of outcomes of them. In the next parts, some simulation model structures are illustrated such as the microstrip lines, low pass stub filter and UHF RFID antennas.

6.1 Choosing the solver

To model the transmission line and low pass filter, ADS (Advanced Design System) and ANSYS Electronics HFSS 2016 were employed to model the RFID antenna. These modeling software were chosen because of the tunability of some crucial parameters of the substrate materials such as conductivity, permittivity and loss tangent and the roughness of the surface was also simulated in these software. ADS is based on numerical models of transmission line components whereas HFSS is full-wave electromagnetic field solver based on the finite element method. Besides, ADS enables to sweep the parameters to search out the fitting values between the modeling results in simulation software and the results from measurements by the least square method. On the other hands, ANSYS Electronics 2016 is able to illustrate the theoretical forward read range, radiation pattern of near and far field of antenna if the RFID tags. Both of these software are able to simulate various type of materials for the conductor and the substrate required for the finding permittivity and loss tangent.

6.2 The simulation model structures

The model structures include the transmission lines, low pass stub filter and the UHF RFID antennas. Firstly, the transmission line is modeled by ADS software. The simulation results of each transmission line will be compared to the corresponding measurement results (maximum attainable power gain, relative permittivity and the loss tangent) of practical lines to single out the fitting data, after that the final permittivity and loss tangent are computed. Secondly, in order to assess the accuracy of the numerical model, the found permittivity and loss tangent were applied to the low pass filter and the UHF RFID antenna model design. After then, the outcomes of model are compared to the practical measurements.

6.2.1 Transmission line model

The main purpose of this modeling is to sweep the relative permittivity and the loss tangent corresponding to extract maximum attainable power gain. After that we can compare and select the best fit data between the maximum attainable power gain of the measurement results and the those of numerical modeling.

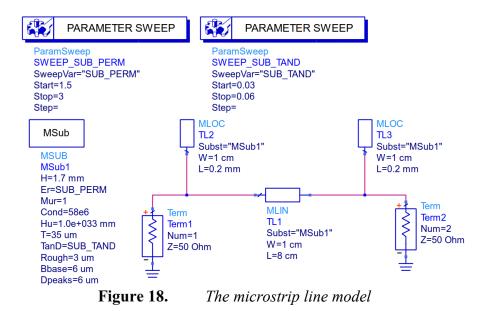


Figure 18 demonstrates the microstrip line model. The microstrip line TL1 has the length is 8 cm and the width is 1 cm which is identical to the practical lines in Section 4.1. The line segments TL2 and TL3 are the model of the connection of the SMA connector and the microstrip line. Term 1 and Term 2 are the SMA connectors. Msub is the block consisting of the substrate properties and the conductivity of conductor. In this model, the thickness of substrate is H=2 mm, the relative permeability is 1, conductivity Cond is 58e6 (copper conductivity= 58.10⁶ S/meter, the cover height Hu = 1.0e+ 033mm, the conductor thickness T=35 μ m, the permittivity Er is swept from 1.05 to 3, the loss tangent TanD is swept from 0.03 to 0.06. The roughness (Rough=2 μ m) is identical to the actual roughness measurement in section 6.

Figure 19 shows the simulation result of the constructed microstrip line model which is the maximum attainable power gain versus frequency. The maximum attainable power gain or the attenuation of the transmission line in this figure is the consequence of the sweep of the permittivity (from 1.05 to 3) and loss tangent from 0.03 to 0.06.

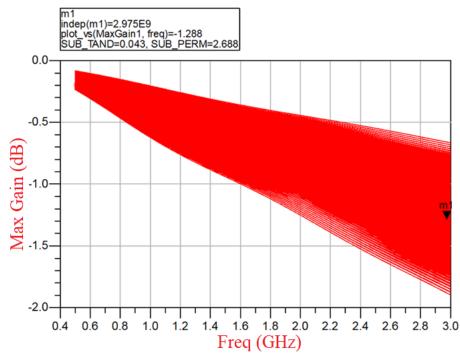


Figure 19. The maximum attainable power gain versus frequency

The maximum attainable power gain tends to decrease along frequency range from 0.4 MHz to 3 GHz. The decreasing of the maximum attainable power gain relatively depends on the permittivity and loss tangent. If the material of the substrate possesses high relative permittivity and loss tangent, the maximum attainable power gain will show the dramatic decreasing or the attenuation will increase [40].

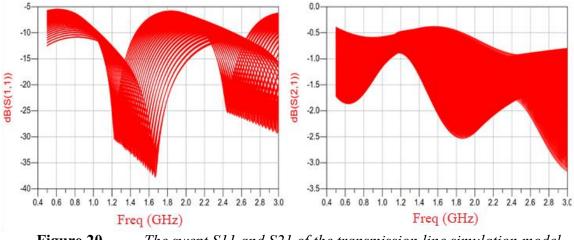


Figure 20. The swept S11 and S21 of the transmission line simulation model

The S11 and S21 of the transmission line model are swept as Figure 20. There are 29 values from 1.05 to 3 of the relative permittivity and 32 values of the loss tangent from 0.03 to 0.06. As the results, there are 29*32=928 values in the total of the S21 and S11 which are swept. After that, these swept values were exported and compared to the measurement results of the implemented transmission line. The closest value between measurement and the simulation model was chosen by the least square estimation method.

6.2.2 The low pass filter model

The schematic of the 5th order low pass microstrip stub filter is represented in Figure 21. The purpose of the low pass filter is to evaluate the results of the model. The low pass filter is made by the FR4 substrate and pre-printed conducting planes. In term of the design of the model, the permittivity, loss tangent and the roughness of the low pass filter model is identical to those found in section 7.2.1. The filter is modeled at frequency range from 0.4 GHz to 5 GHz [10]. There are various components in the low pass filter model as Figure 21 namely, TEE (the tee junction), TL (transmission line) and TERM (terminator) in the simulation.

The dimension of transmission line stubs is manually calculated, optimized and tuned by software in order to reduce the attenuation and increase the performance of the filter. As a consequence, the low pass filter is achieved positive results in simulation as well as manufacturing which is illustrated in Section 6.

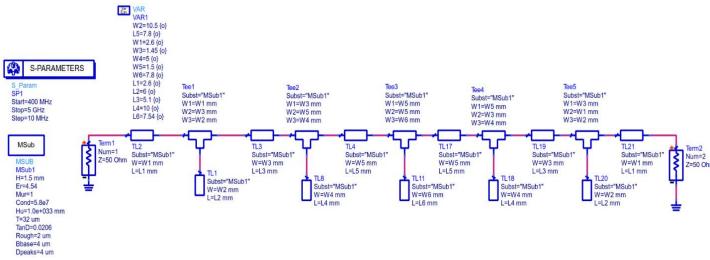


Figure 21. The schematic of low pass stub filter simulation model

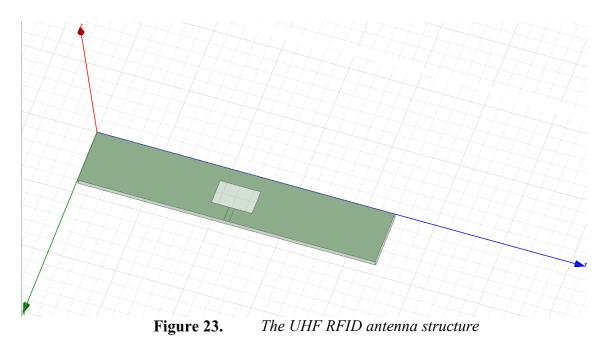
The numerical model outcomes are satisfied when the simulation model results are close to the practical measurement results at desired frequency range (0.4 MHz to 5GHz).



Figure 22 demonstrates the PCB layout of the low-pass transmission line stub filter, the size of the layout is (7.7 mm*1.3 mm). This layout was printed and etched to generate the PCB board. Finally, the SMA connectors is attached at two sides of the filter to facilitate the measurement process with the VNA (vector network analyser).

6.2.3 RFID tag antenna model

Similar to the low pass stub filter model, the RFID antenna is employed to assess the results of relative permittivity and loss tangent of the EPDM cell rubber foam substrate by inversion of the numerical model.



The model of the RFID antenna in Figure 23 was simulated in HFSS software which is able to calculate illustrate the read range of this antenna by the formular. The geometry of this antenna is basically identical to the implemented antenna in Section 4.3. In term of the properties of the substrate, the permittivity is 1.5 and the loss tangent is 0.015 which are similar to the fitting numerical model results in Section 7.2.3.

In order to evaluate of the numerical model results namely permittivity and loss tangent of the RFID antenna model, these parameters will be compared to the practical measurement results as section 7.4. Especially, in the RFID antenna case, if the read range practical measurement is approximately or higher than those of simulation model, the numerical model is satisfactory.

7. MEASUREMENT RESULTS

After constructing and doing the measurement with the real and model of the microstrip transmission lines, low pass filter and the UHF RFID antennas. The measurement results should be cautiously analyzed. There are three main forms of outcomes such as the surface roughness of conducting surface, S parameters and the forward theoretical read range. Especially, the conducting surface roughness all of the microstrip transmission lines were conscientiously measured by the profiloromenter and the data of surface roughness was inserted to the simulation model of the transmission lines to make this model as similar to the practical condition as possible.

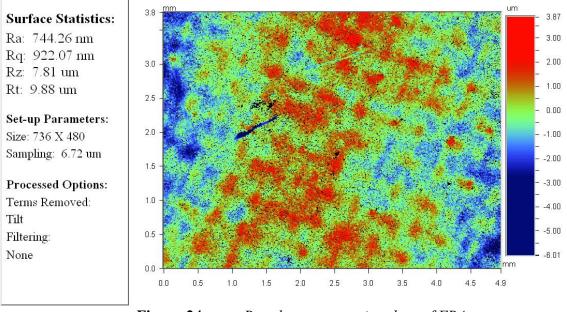
Secondly, the key values tell us the characteristic of the transmission line or the substrate of this transmission line which are S parameters. It was automatically measured by VNA. From S parameters, the maximum attainable power gain of the transmission lines was compared to those of the numerical model and the best fit data between them was selected and then the relative permittivity and the loss tangent were calculated basing on this data. The calculated relative permittivity and loss tangent of the FR4 and AR 1000 substrate were weighed up to the data in the datasheet. By this way we can evaluate the accuracy the calculated relative permittivity and loss tangent and calculation of the transmission line model. The next steps is to characterize the unknown relative permittivity and loss tangent materials namely wood, EPDM cell rubber foam and the wood wet at high frequency range (400 MHz to 3 GHz). It is noted that the purpose of the wood wet measurement is to check the changing of the relative permittivity and loss tangent when the moisture of the substrate increases.

Thirdly, the result analyzing of the low pass stub filter is taken into account. Especially, the reflection coefficient and the attenuation will be concentrated in this section. Additionally, the collation of the measurement result and the numerical model outcome is depicted to exam the accuracy of the numerical model.

Finally, the comparison outcomes between the practical UHF RFID tag antenna read range and those of model is demonstrated in the last part of this section. The main idea of this comparison is to assess the accuracy of the antenna numerical model in the EPDM cell rubber foam UHF RFID antenna design.

7.1 Surface roughness measurement

The roughness measurement of the transmission line is indispensable which will be inserted to the simulation model. The surface roughness measurement was conducted by Veeco's optical profiler with vertical scanning interferometry (VSI) mode which is able to measure a large range of surfaces and larger height discontinuities. VSI is an extremely versatile and satisfactory mode, since it can measure the full range of most surfaces such as integrated circuit boards, paper, fabric or foam [13].



Surface Data

Figure 24. Roughness measuring data of FR4

The sample result of surface roughness measurement of FR4 transmission line in Figure 24. It can be seen that the surface roughness is rough and unstable. It probably affects to the measurement result of S parameters of this transmission line. Besides, the surface statics of the FR4 transmission line are comprehensibly illustrated. The roughness average (Ra) is 744.26 nm, root mean square (rms) roughness Rq=922.07 nm, average maximum height of the profile Rz is 7.81 um and Rt maximum height of the profile is 9.8 um. In the above roughness measurement data, we can insert the root mean square (rms) roughness Rq into the transmission line simulation model in the ADS software [25].

Material	Rq (µm)	Ra (µm)	Rz (µm)	Rt (µm)
FR4	1	0.8	19	36.6
AR1000	1	0.744	7.81	9.88
Wood	2.5	1.75	43.92	47.71
EPDM cell rubber foam	13	10.62	66.04	68.89

Table 1.The roughness measurement data of different transmission lines with different
substrate materials

The roughness measurement data of the microstrip line corresponding to different substrate materials namely FR4, AR1000,wood and EPDM cell rubber foam are exemplified in Table 2. Based on these data, it is obvious that the FR4 and AR1000 transmission line made by etching technique shows less roughness than those manually made. On the other hands, the surface of the EPDM cell rubber foam is stretchable and flexible, thus root mean square (rms) roughness is dramatically high which is 13 μ m. On top of that, the preacttached copper conductor is unavailable on the wood and EPDM cell rubber foam substrate, hence, the copper tape is required to be manually attached on these substrates as the conductor. Due to this reason, there are some tiny air bubbles exist between the substrate surface and copper conductor which increase the surface roughness of the microstrip line.

7.2 Microstrip lines results analyzing

A wide range of microstrip transmission lines with different substrate materials are measured and its results are critically analyzed in this section. Firstly, the transmission lines made by the FR4 and AR1000 play as the reference to check the accuracy of the outcomes namely, the relative permittivity and loss tangent by comparing with the data from manufacturers or datasheet. Secondly, the analyzing results of the EPDM cell rubber foam, wood and wood wet microstrip lines are shown.

7.2.1 FR4 microstrip line

The microstrip line measurement is started with the FR4 transmission line. The S parameters comparison are depicted in Figure 25. Overall, the results of the simulation model S parameters are in close proximity those of the practical measurement results.

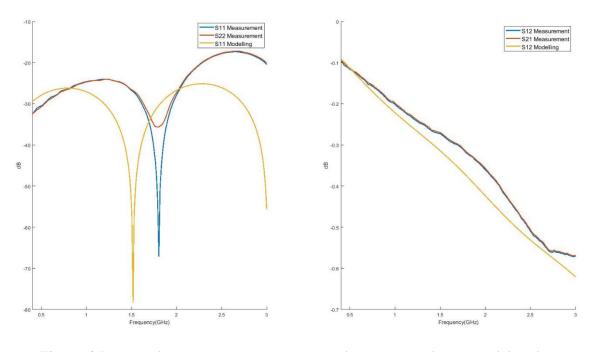


Figure 25. The S parameters comparison between simulation model and measurement results

Especially, basing on the above graph, basically the S11 and S22 practical measurement (read and blue line) are quite close to those of the simulation model (yellow line). The attenuation of the model and practical transmission line is higher than -15 dB at the whole range of frequency from 0.4 GHz to 3 GHz. The lowest value of the simulation model and practical measurement S11 is approximately -75 dB However, the corresponding frequency point of these value is 0.5 GHz different.

In term of the attenuation measurement-S21 parameter, the comparison of this parameter between the measurement and simulation model is illustrated in right side of Figure 25. It is clear that the maximum different between them is 0.06 dB from 1.5 GHz to 2.5 GHz. However, from 0.4 GHz to 1.2 GHz and from 2.5 GHz to 3 GHz, the S21 of simulation model and practical measurement result are almost identical. From Figure 26, it is that the S parameters practical measurement are approximate to the simulation model.

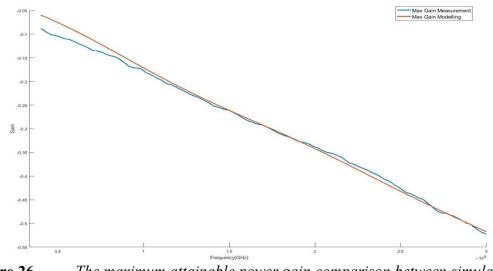


Figure 26. The maximum attainable power gain comparison between simulation model and the practical measurement result

By adding the roughness measurement results in section 7.1 to the simulation model as Figure 18, it leads to the increasing the transmission line model attenuation. As the results, the maximum attainable power gain or the attenuation of the simulation model fairly verge on the measurement results. From Figure 25 and 26, the practical measurement results are quite similar to those of the simulation model and it can be concluded that we are able to employ the transmission line model of FR4 to calculate its permittivity and loss tangent.

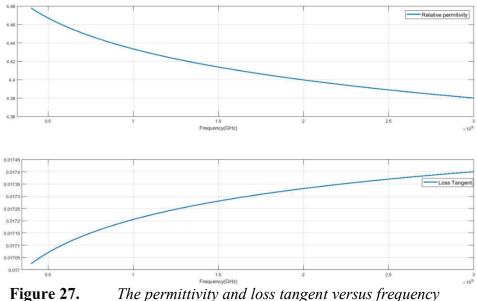
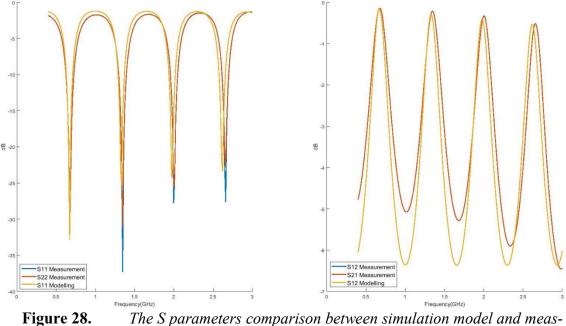


Figure 27 demonstrates the permittivity and loss tangent of the simulation model. The loss tangent decreases from 4.48 at 0.4 GHz to 4.38 at 3 GHz and the loss tangent is approximately 0.0174 at the whole range of desired frequency (0.4 GHz to 3 GHz). The value of the relative permittivity and loss tangent are quite losing to those in the datasheet data which are 4.7 and 0.014 respectively [14]. From the comparison of the S parameters and maximum attainable power gain, the practical simulation model results are quite similar to those of measurement. Additionally, from the relative similarity of the permittivity and loss tangent of the model and the datasheet data, it can be concluded that we are able to employ the transmission line model of FR4 substrate to the low pass filter design.

7.2.2 AR 1000 microstrip line

AR1000 is another reference material in order to evaluate the accuracy of the transmission line simulation model. Similar to FR4 substrate, the measured S parameters and maximum attainable power gain of the microstrip line of AR1000 substrate are compared those of the simulation model. Finally, the relative permittivity and loss tangent are calculated and compared to the datasheet.



28. The S parameters comparison between simulation model and measurement results of AR1000 substrate

As can be seen in Figure 28, the S parameters of the measured results are almost equal to those of simulation model. Especially, both measured and simulation model S11 and S22 results show the resonant frequency at 0.6 GHz, 1.4 GHz, 2 GHz and 2.6 GHz. Besides, the highest reflection coefficient of two kinds of results is around 3 dB. In term of S21 and S12, the measured and simulation model express an almost identical form. Especially, both measured and simulation model results steadily fluctuate from -6 dB to -0.3 dB at the whole range frequency. There are some dramatically decreasing at 1 GHz, 1.7 GHz, 2.3 GHz and 3 GHz due to the resonant frequency of the transmission line.

Figure 29 weigh the differences between the measured and model maximum attainable power gain. Overall, the maximum attainable power gain of both types of results decrease for 0.05 dB at 0.4 GHz to -0.35 dB at 3 GHz. On the other hands, the maximum attainable power gain simulation model result is comparatively equal to those of the measurement at the whole range of the desired frequency.

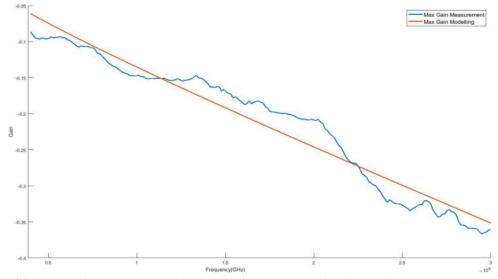


Figure 29.The comparison between the measured and simulation maximum
attainable power gain versus frequency

Although there is a fluctuation of the measurement result from 0.4 GHz to 3 GHz, the maximum different between measurement and the simulation model maximum attainable power gain is only 0.06 dB at 2 GHz.

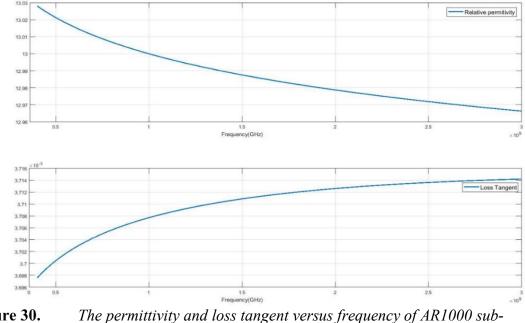


Figure 30.The permittivity and loss tangent versus frequency of AR1000 sub-
strate model

The relative permittivity and loss tangent of the AR1000 model are demonstrated in Figure 30. The relative permittivity exhibits a slight decreasing trend which declines from 13.03 to 12.97. It is comparable to those in datasheet (approximate 10 depending on thickness of the substrate). The loss tangent of the model is around $3.7*10^{-3}$ which almost equal to those of datasheet $3.5*10^{-3}$.

From comparison of the S parameters, maximum attainable power gain, loss tangent and relative permittivity above, almost the simulation model parameter is relatively close to the measurement one and the datasheet [15].

Substrate	Relative permittivity		Loss tangent			
material	Model	Datasheet	Model	Datasheet		
FR4	4.42	4.3-4.7	0.01725	0.017		
AR100	12.99	10-13	0.00371	0.003		

Table 2.The relative permittivity and loss tangent basing on the numerical model of FR4
and AR1000

Table 3 illustrates the collation of the relative permittivity and loss tangent between the model results and data from the datasheet. It can be seen that the model relative permittivity and loss tangent provides the results the almost identical to those from the manufacturers. It can be concluded that the numerical model in the simulation software is satisfied to find the relative permittivity and loss tangent of other materials.

7.2.3 EPDM cell rubber foam microstrip line

The main purpose of EPDM cell rubber foam microstrip line is to search out the relative permittivity and loss tangent of EPDM cell rubber foam material in order to apply to design the UHF RFID antennas.

As be shown in Figure 31, the microstrip line model S11 and S22 graphs are almost similar to those of the measurement. At 1.7 GHz, the S11 of modeling is lower than those of model 20 dB. However, since S11 and S22 of model and measurement are lower than -30 dB, hence the difference between them are insignificant. The S21 and S12 of the measurement results fluctuate at the whole range of frequency due to the high surface roughness of the conductor and substrate.

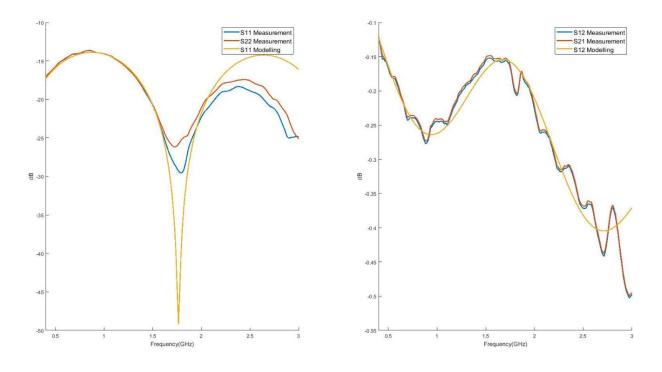
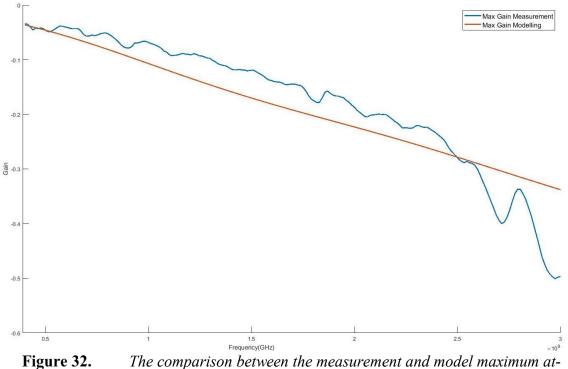


Figure 31.The comparison of S parameters between measurement and model
of EPDM cell rubber foam microstrip line

Nevertheless, these value of the measurement are not far from those of microstrips line model on the simulation software. The maximum dissimilarity is around 0.05 dB from 2.5 GHz to 3 GHz.



tainable power gain of the EPDM cell rubber foam transmission line

The maximum attainable power gain of the microstrip line model (read line) is approximate to the maximum attainable power gain of the measurement as Figure 32. To be more specific, from 0.4 GHz to 2.4 GHz, there is a decreasing trend in the maximum attainable power gain of both measurement and model from -0.05 to -0.2. The measurement maximum attainable power gain possesses some variation at above 2.5 GHz. The maximum distinction between measurement and model maximum attainable power gain is 0.15 from 2.7 GHz to 3 GHz because of the instability of the conducting, substrate surface and cable connection.

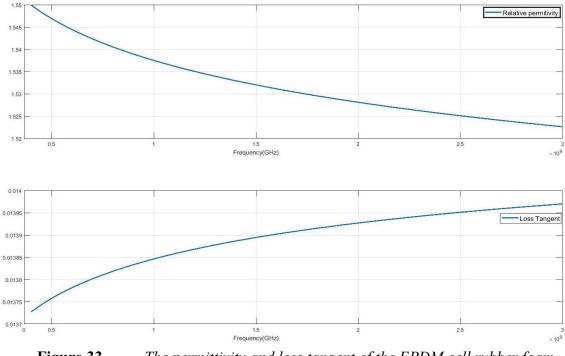
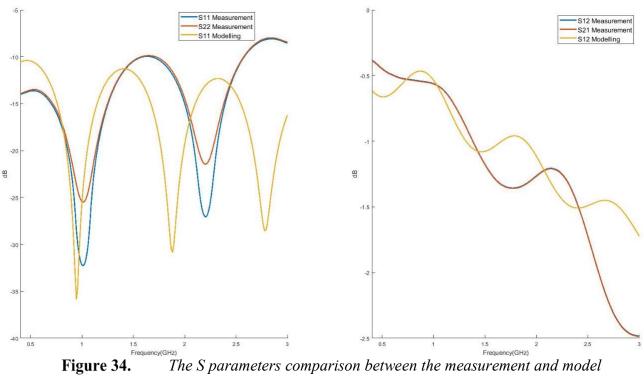


Figure 33. The permittivity and loss tangent of the EPDM cell rubber foam substrate model

After comparing the S parameters and the maximum attainable power gain between the measurement and model results, the relative permittivity and loss tangent of the EPDM cell rubber foam substrate is computed. As Figure 33, the relative permittivity slightly falls from 1.55 to 1.52. By contrast, the loss tangent sees a slight rise from 0.0137 to approximately to 0.014. Since the reference values of the permittivity and loss tangent are unavailable, hence the author of this thesis implemented the UHF RFID tags and did the measurement in order to evaluate the accuracy of the EPDM cell rubber foam model. The evaluation is shown in section 7.4.

7.2.4 Wood microstrip line

This part demonstrates the found relative permittivity and loss tangent of the wood with 3mm thickness by the numerical model of the microstrip line. First of all, the S parameters of the model is compared to those of the practical measurement as Figure 34.



of wood microstrip line

In general, it can be seen that the fluctuation exists in S11, S22, S21 and S12 measurement and the model wood microstrip transmission line. Especially, both S11 and S22 of measurement and model results show the lowest value (approximate -30 dB) at around 1GHz. While the second lowest reflection coefficient (S11) of the model is -30 dB at 1.8 GHz and those of the practical measurement is -26 dB at above 2 GHz. The main reason for this difference may be from the instability of the roughness of the conducting surface of the practically implemented wood transmission line. In term of S21 and S12 comparison, both measurement and model outcomes are close to each other's from 0.4 GHz to 2.4 GHz and both forms of results witness a slight drop from -0.4 dB to -1.5 dB. On the other hands, the measurement attenuation experiences more decreasing to those of model at above 2.5 GHz due to the roughness of the practical transmission line.

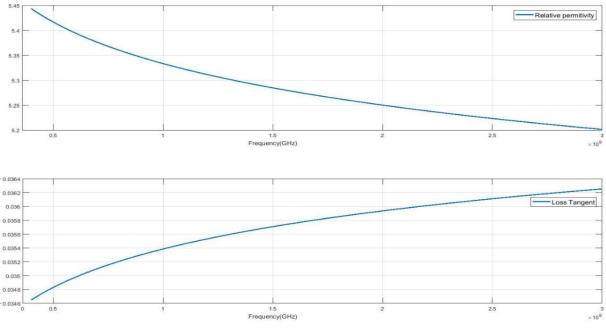
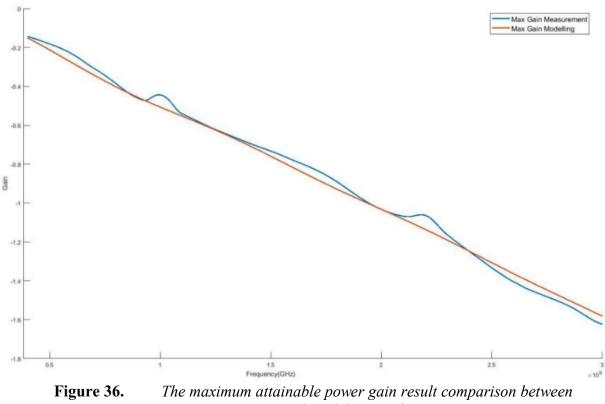


Figure 35. The permittivity and loss tangent of the wood substrate model

The outcomes of the maximum attainable power gain of both measurement and model is depicted in Figure 35. Generally, although there is negligible variation, the value of the maximum attainable power gain of the model are almost equal to those of the measurement result which show a decreasing trend from -0.1 dB at 0.4 GHz to -1.4 GHz at 3 GHz.



measurement and model versus frequency

As can be seen from the above graph, the relative permittivity of the wood substrate varies from 5.4 to 5.2 at 0.4 GHz and 3 GHz respectively. While the loss tangent undergoes an

insignificant increasing trend from 0.0346 to 0.0364 at 0.4 GHz and 3 GHz in that order. Comparing to previous research, the found permittivity is in range of the reference value which is from 2 to 6 [16]. The relative permittivity and loss tangent of the wood substrate model.

7.2.5 Wood wet microstrip line

The wood wet microstrip line was implemented to exam the modification of the relative permittivity and loss tangent of the permeable materials. The author hypothesis is that when the wood substrate turns wet, the relative permittivity and loss tangent will dramatically increase.

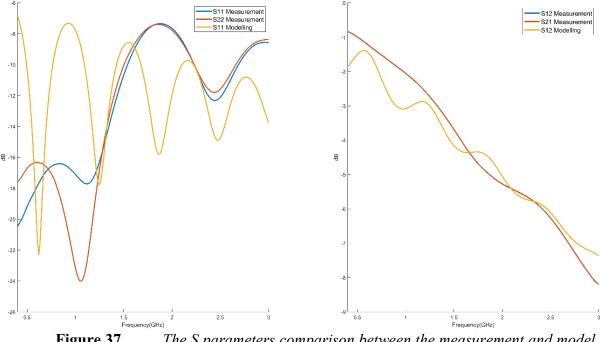


Figure 37. The S parameters comparison between the measurement and model of the wood wet microstrip line

The collation of the wood wet microstrip transmission line measurement and model is expressed at Figure 37. As is illustrated, there is a remarkable dissimilarity between measurement and model S22 and S11 parameters. Especially, from 0.4 GHz to 1.4 GHz, the minimum reflection coefficient of the measurement result is 16 dB while those of the model results is around 8 dB. At the higher 1.5 GHz frequency range, the measurement and model reflection coefficient experience the fluctuation from approximately 8 dB to 14 dB. The main reason for the disagreement between the practical measurement and the model reflection coefficient may be that the water not entirely penetrate to the wood strate, hence, there some part of the wood contains a huge amount water and some parts are not. This reason also causes the fluctuation in the reflection coefficient of the practical transmission line. On the other hands, the S21 and S12 or the forward and reverse voltage

gain of the transmission line model are interestingly not far from those of the real transmission line. Both show a decreasing trend from -1.5 dB to -7.5 dB and the maximum difference between measurement and model is 1 dB at 0.8 GHz.

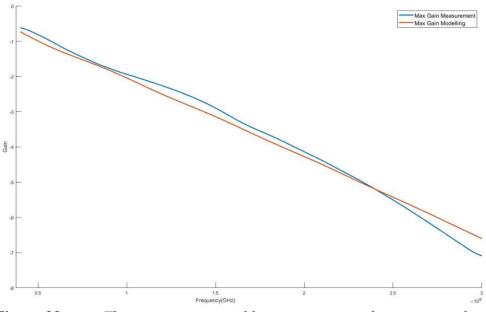
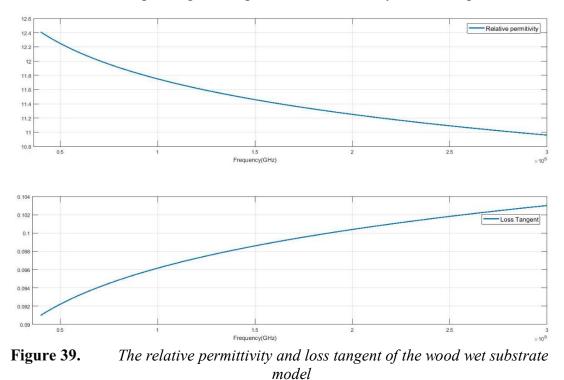


Figure 38. The maximum attainable power gain result comparison between measurement and model versus frequency of the wood wet transmission line

Although there is a fluctuation and different of the measurement and model S11 and S22, the maximum attainable power gain comparison shows a satisfy trend as Figure 38.



Especially, it is clear that the maximum attainable power gain of the real measurement is in the vicinity of the model maximum attainable power gain graph. Both outcome data go down from -0.8 to around -7. One of the main reason for the increase of the attenuation of the transmission line is that the water in the wood substrate levels up the relative conductivity. The maximum differentiation between the measurement and model maximum attainable power gain is only 0.3 at 0.9 GHz.

7.3 Comparing the results of modeling and measurement of low pass filter (FR4)

The main target of the FR4 low pass filter is to assess the accuracy of the found relative permittivity and loss tangent which are the results of the numerical model of the transmission line in previous section 7.1.2. In order to achieve this goal, the low pass filter model insertion loss and reflection coefficient were weighed up with those of the practical low pass filter measurement. If the results of the model are close to those of the practical measurement, the relative permittivity and loss tangent of the model are satisfied.

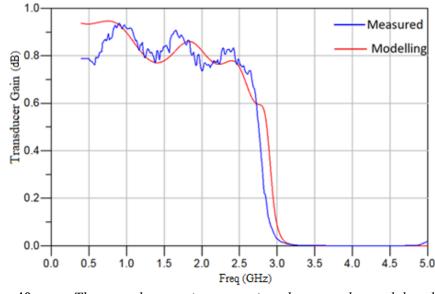


Figure 40. The transducer gain comparison between the model and practical low pass stub filter

Figure 40 represents the data of the model and practical low pass filter results. Overall, it is clear that the transducer gain of the low pass filter model is relatively similar to the transducer gain of the practical low pass filter. The most interesting thing is that both practical and the model filter transducer gain undergo the fluctuation from 0.7 to 0.9 of the transducer gain from 0.5 GHz to 2.5 GHz. There are three peaks of the insertion loss of practical and model filter which are 0.9 and 0.7 at 0.9 GHz, 1.5 GHz and 2.3 GHz. The mean value of the transducer gain of the practical and model filter is 0.8 from 0.4 GHz to 2.5 GHz which means around 80% of the signal is transmitted from the input to the output of the low pass filter at the pass band frequency range (0.4 GHz to 2.5 GHz). Additionally, the explanation for the fluctuation is from the conductor roughness (around 1 μ m for FR4) and the losses of the connecting cables. Since the criteria for the minimum attenuation is the low pass filter is -10 dB at 3.2 GHz, hence after this frequency, the transducer gain of the model and the practical filter is almost equal to zero.

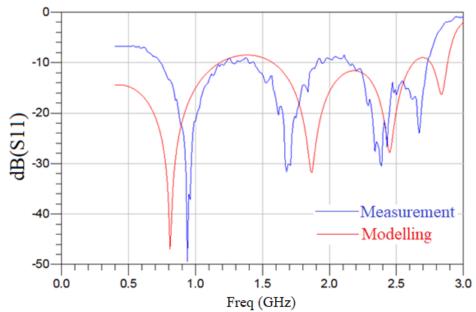


Figure 41.The reflection coefficient comparison of the practical (blue line)
and model (red line) low pass stub filter

The S11 or the reflection coefficient of the model and practical low pass filter is depicted at Figure 41. The data of both kinds of outcomes are relatively homogeneous, however, the frequency of the maximum reflection coefficient is slightly different which is around 0.15 GHz. For instance, whereas the highest reflection coefficient of practical measurement low pass filter is 50 dB at 1.95 GHz, those of the model low pass filter experiences similar level but at 0.8 GHz. One positive achievement is that both practical and model low pass filters obtain higher or approximate 10 dB reflection coefficient. It meets the requirement of low pass filter design in section 4.2.

From the comparison of the transducer gain and the reflection coefficient, it is noticeable that the model of low pass stub filter exhibits the fairly similar outcomes to those of the measurement. Interestingly, the similarity of the practical and model low pass filter is also showed in the fluctuation of the producer gain at pass band frequency range as Figure 41. Besides, although there is partially different in the reflection coefficient results, it meets the requirements of the low pass filter designs. In conclusion, with the addition of the roughness, relative permittivity and loss tangent found in section 7.1 and 7.2.1, the model of low pass filter provides desired outcomes which is within close range of the measurement results.

7.4 Comparing the read range of modeling and measurement of UHF RFID antenna (EPDM cell rubber foam).

The final evaluation of model accuracy by comparing the read range of the simulation model to those of the practical measurement. The relative permittivity, loss tangent and the surface roughness was found in the previous section was inserted to UHF RFID antennas. Especially, the relative permittivity is 1.5 and the loss tangent is 0.015 and the surface roughness is $10.62 \mu m$. The read range of UHF RFID antennas was simulated and measured from 800 MHz to 1000 MHz.

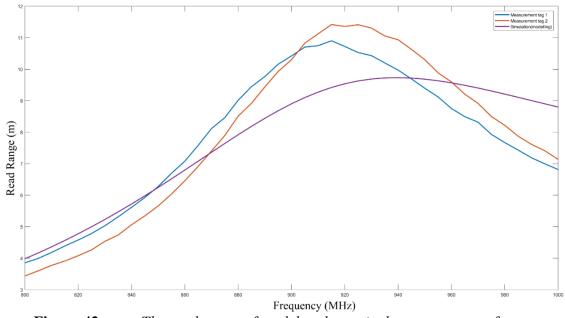


Figure 42. The read range of model and practical antenna versus frequency

As be shown in Figure 42, the read range of the model and practical RFID antenna maintains the same increasing trend from approximate 4 meters at 800 MHz to 7.5 meters at 880 MHz. After that, the practical UHF RFID antenna read range continuously witnesses an enormous acceleration and reaches a peak at around 11.5 meters at 910 MHz. Then a slight drop is recorded in this read range at 1000 MHz which is around 7 meters. Meanwhile, the RFID antenna model read range peak at 920 meters with 9.5 meters before undergoing a minor decreasing to 9 meters at 1000 MHz. At high frequency above 960 MHz, the difference between the model and practical measurement read range may be because the matching between the model and practical the RFID microchip cannot be simulated in the software.

Appealingly, at the center frequency of the UHF RFID 900 Mhz to 920 MHz, the read range of the practical antenna even 2 meters higher than those of the model. It proves that the model of UHF antenna in this thesis can take the factors that decrease the performance of antenna into account, hence the antenna designer can utilize the model that uses the permittivity, loss tangent and the surface roughness that found by the numerical model in previous section.

CONCLUSIONS

The microstrip transmission line numerical model was designed and constructed for the purpose of achieving the relative permittivity and loss tangent of different substrate materials at high frequency (400 MHz to 3 GHz). This method is applied with five different substrate materials namely, FR4, AR1000, EPDM cell rubber foam, wood and wood wet. The model microstrip lines were similar to the practical transmission lines. Besides, the conducting surface roughness was inserted to the model. After simulating and analyzing, it was shown that the found that the outcomes of FR4 and AR1000 were approximate to datasheet from manufacturers. As the results, the found relative permittivity and loss tangent are satisfied and with identical method the relative permittivity and loss tangent of EPDM cell rubber foam, wood and wood wet were also singled out.

The model low pass stub filter also provided quite satisfying results. In the particular, by using the numerical model, the reflection coefficient and the attenuation of the simulation structures and the practical structures gave the almost similar results. On the other hands, although there is slightly different due to lack model of IC chip model, the passive UHF RFID antenna model is still showed impressive read range results which are close to those of the practical measurement read range. As the results, it can be concluded that the numerical model is not only able to apply for transmission lines, but also the passive circuit and antenna design and it provides the acceptable outcomes.

During the lab work, some problem with the implementation with EPDM cell rubber foam antennas were discovered and solved. Especially, the IC chip are not completely attached to antenna and there is some air gap between the substrate and conducting surface which may reduce the read range of the tags. To solve it, the mixing conductive proxy should be equal and we need to slightly press the whole surface to diminish the air bubbles between the conducting surface and substrate.

In term of future work, the coded least squares estimation algorithm in Mat lab should be modified to reduce the sweeping time. At the same time, increasing the sweeping points in ADS is a must to increase the accuracy of the numerical model. By the numerical model we can also search out the conductivity of new conducting materials with similar be method in this thesis. Especially, the conductivity of the conducting material will be swept and compare to the practical measurement results to achieve the best fit data by least squares estimation method.

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APPENDIX A: MATLAB CODE

The least squares estimation method was conducted in the matlab which is presented as follow.

Initialize and import measured data

```
clc
close all
clear all
data = read(rfdata.data, '6CML2.98MMW2.2.s2p');
S = data.S_Parameters;
f = data.Freq; %GHz
% Symmetrise S by setting s11 = s22 = mean(s11,s22) and s12 = s21 = mean(s12,s21)
for m = 1:numel(f)
    S(:,:,m) = [(S(1,1,m)+S(2,2,m)) (S(1,2,m)+S(2,1,m)); (S(1,2,m)+S(2,1,m))]
(S(1,1,m)+S(2,2,m))]/2;
end
if ~ispassive(S)
    S = makepassive(S);
    disp('S-matrix was made passive')
end
Gma_m = 10*log10(powergain(S,'Gmag')); %Compute maximum attainable gain [dB] from the
measured data.
Nfp = 201; %Number of frequency points in each measurement and simulation (MUST BE
EQUAL).
Nme = 40*24; %Total number of model evaluations in ADS (i.e. the total number of
swept parameter values).
```

Figure 43. Initialize and import measured data

Least-squares estimation

```
%Preallocations
E = zeros(Nme,1);
R1 = 1; %Row where to start reading the first parameter variation from the ADS data
file.
R2 = Nfp; %Row where to stop reading.
for k = 1:Nme
    Gma_s = dlmread('Gma_6cmL_2.98mmW_FR4_fc1G_2.txt', '\t', [R1 3 R2 3]); %SImulated
maximum attainable gain [dB] versus frequency.
    E(k) = sum((Gma_m - Gma_s).^2); %+ sum(abs(s11_m - s11_s).^2);
    if k < Nme</pre>
        R1 = R2+3; %The row where the next data block starts.
        R2 = R1+(Nfp-1); %The row where the next data block ends.
    end
    k;
end
idx = find(E==min(E)); %Find the index corresponding to the minimum of the sum of the
squared residuals.
%Find the index corresponding row a number in the data file:
R1 = 1;
R2 = Nfp;
for k = 1:idx-1
    R1 = R2+3;
    R2 = R1 + (Nfp - 1);
end
%Extract the corresponding td0 er0 from the simulation data:
 er0 = dlmread('Gma_6cmL_2.98mmW_FR4_fc1G_2.txt', '\t', [R1 1 R1 1])
 td0 = dlmread('Gma_6cmL_2.98mmW_FR4_fc1G_2.txt','\t',[R1 0 R1 0])
%Extract the corresponding Gma from the simulated data
Gma_s = dlmread('Gma_6cmL_2.98mmW_FR4_fc1G_2.txt','\t',[R1 3 R2 3]);
```

Figure 44.The least squares estimation algorithm

Compute the frequency dependent $tan\delta_{eff}$ and ε_{reff}

```
%Settings that defined the frequency-dependent model of the substrate
%dielectric properties in ADS:
fL = 1e6;
fH = 1e12;
fC = 1e9;
```

```
%Compute the two additional model parameters from above data:
a = -er0*td0/imag(log((fH+1i*fC)/(fL+1i*fC)));
einf = er0 - a*real(log((fH+1i*fC)/(fL+1i*fC)));
%Frequency-dependent complex permittivity:
ec = einf + a*log((fH+1i*f)./(fL+1i*f));
er = real(ec); %Frequency-dependent relative permittivity
td = abs(imag(ec))./real(ec); %Frequency-dependent loss tangent
```

Figure 45. The calculation of the relative permittivity and loss tangent

Visualise the fitting results

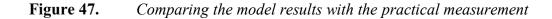
```
figure(1);
plot(E, 'LineWidth',2)
figure(2); hold all;
plot(f,Gma_m,'LineWidth',2)
plot(f,Gma_s,'LineWidth',2)
legend('Maximum attainable power gain Measurement', 'Maximum attainable power gain
Modeling')
xlabel('Frequency(GHz)')
ylabel('Gain')
set(gca, 'XLim', [0.4 3])
figure(3);
subplot(2,1,1); hold all; plot(f,er,'linewidth',2)
box on; grid on;
legend('Relative permittivity')
xlabel('Frequency(GHz)')
subplot(2,1,2); hold all; plot(f,td,'linewidth',2)
box on; grid on;
legend('Loss Tangent')
xlabel('Frequency(GHz)')
```

Figure 46. *Presenting the results*

Compare measured and simulated (fitted er, tand) S-parameters

```
data = read(rfdata.data,'6CML2.98MMW2.2.s2p');
Sm = data.S_Parameters;
fm = data.Freq/1e9;
data = read(rfdata.data,'6CML2.98MMWSim.s2p');
Ss = data.S_Parameters;
fs = data.Freq/1e9;
s11m = Sm(1,1,:); s12m = Sm(1,2,:);
```

```
s21m = Sm(2,1,:); s22m = Sm(2,2,:);
s11s = Ss(1,1,:); s12s = Ss(1,2,:);
s21s = Ss(2,1,:); s22s = Ss(2,2,:);
figure(4);
subplot(1,2,1); hold all;
plot(fm,20*log10(abs(s11m(:))),'Linewidth',2)
plot(fm,20*log10(abs(s22m(:))),'LineWidth',2)
plot(fs,20*log10(abs(s11s(:))),'Linewidth',2)
legend('S11 Measurement', 'S22 Measurement', 'S11 Modeling')
xlabel('Frequency(GHz)')
ylabel('dB')
xlim([0.4 3])
subplot(1,2,2); hold all;
plot(fm,20*log10(abs(s12m(:))),'LineWidth',2)
plot(fm,20*log10(abs(s21m(:))),'LineWidth',2)
plot(fs,20*log10(abs(s12s(:))),'Linewidth',2)
legend('S12 Measurement', 'S21 Measurement', 'S12 Modeling')
xlabel('Frequency(GHz)')
ylabel('dB')
xlim([0.4 3])
```



APPENDIX B: MICROSTRIP LINE LAYOUT

The layout of microstrip transmission lines is illustrated in Figure 48 with different widths. The size of the with are not critical because the characteristic impedance of these line will nor impact the characterization of the substrates.

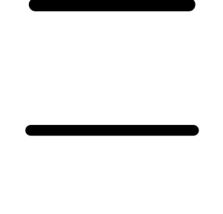


Figure 48.The PCB layout of the microtrip transmission lines