1	Temperature control as key factor for optimal biohydrogen
2	production from thermomechanical pulping wastewater
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#### 23 Abstract

24 This study evaluates the use of non-pretreated thermo-mechanical pulping (TMP) wastewater as a potential substrate for hydrogen production by dark fermentation. Batch incubations were 25 26 conducted in a temperature gradient incubator at temperatures ranging from 37 to 80 °C, using an inoculum from a thermophilic, xylose-fed, hydrogen-producing fluidised bed reactor. The aim was 27 to assess the short-term response of the microbial communities to the different temperatures with 28 respect to both hydrogen yield and composition of the active microbial community. High 29 throughput sequencing (MiSeq) of the reversely transcribed 16S rRNA showed that 30 Thermoanaerobacterium sp. dominated the active microbial community at 70 °C, resulting in the 31 highest hydrogen yield of 3.6 (± 0.1) mmol  $H_2$  g<sup>-1</sup> COD<sub>tot</sub> supplied. Lower hydrogen yields were 32 obtained at the temperature range from 37 to 65 °C, likely due to consumption of the produced 33 34 hydrogen by homoacetogenesis. No hydrogen production was detected at temperatures above 70 35 °C. Thermomechanical pulping wastewaters are released at high temperatures (50 to 80 °C), and thus dark fermentation at 70 °C could be sustained using the heat produced by the pulp and paper 36 37 plant itself without any requirement for external heating.

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## 39 Keywords

40 Dark fermentation, MiSeq, Pulp and paper mill wastewater, *Thermoanaerobacterium*,
41 Thermomechanical pulping, Thermophilic

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#### 49 **1. Introduction**

50 Pulp and paper industry is facing an economic challenge due to globalised competition and decreasing paper demand (Machani et al., 2014). The long-term success of the industry is believed 51 to be strictly linked to the ability of companies to innovate and create new value streams, which are 52 predicted to generate 40% of the companies' turnover in 2030 (Toppinen et al., 2017). A biorefinery 53 concept, in which waste from the pulp and paper making process is used as a resource to generate 54 55 value-added products such as biofuels and biochemicals, is a promising strategy to expand the product platform, reduce waste disposal costs and fulfil the environmental regulations on waste 56 emissions (Kinnunen et al., 2015; Machani et al., 2014; Moncada B. et al., 2016). 57

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Pulping is the major source of polluted wastewaters of the whole papermaking process (Pokhrel and 59 Viraraghavan, 2004). Pulp mill wastewater is typically treated by the traditional activated sludge 60 61 process, but anaerobic processes have the advantages of coupling wastewater treatment to renewable energy production, produce a lower quantity of waste sludge and require a smaller 62 volume than aerobic processes (Ashrafi et al., 2015). Among pulping processes, thermomechanical 63 pulping (TMP) produces a wastewater more suited for anaerobic biological processes than 64 65 chemical-based pulping, due to the low concentrations of inhibitory compounds such as sulphate, 66 sulphite, hydrogen peroxide, resin acid and fatty acids (Ekstrand et al., 2013; Rintala and Puhakka, 1994). 67

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Thermomechanical pulping wastewater has been successfully used as a substrate for both mesophilic (Gao et al., 2016) and thermophilic (Rintala and Lepistö, 1992) methane production via anaerobic digestion. However, hydrogen (H<sub>2</sub>) is a carbon free fuel expected to play a pivotal role in energy production in the future (Boodhun et al., 2017). Dark fermentative H<sub>2</sub> production has the potential for energy recovery from waste paper hydrolysate (Eker and Sarp, 2017), pulp and paper mill effluent hydrolysates (Lakshmidevi and Muthukumar, 2010) and even from untreated pulps

(Nissilä et al., 2012). Dark fermentative H<sub>2</sub> production has also been reported from carbohydratecontaining wastewaters, such as starch wastewater and palm oil mill effluent (Badiei et al., 2011;
Xie et al., 2014). Although TMP wastewaters are characterized by a high content of carbohydrates
(25 to 40% of the total COD) (Rintala and Puhakka, 1994), to our knowledge it has not yet been
tested as a substrate for H<sub>2</sub> dark fermentation.

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81 Thermophilic dark fermentation of TMP wastewater could be advantageous, as both biological polysaccharide hydrolysis (Elsharnouby et al., 2013) and H<sub>2</sub> yielding reactions (Verhaart et al., 82 2010) are favoured by high temperature. High temperature also limits the growth of 83 84 homoacetogenic bacteria and methanogenic archaea (Oh et al., 2003), which may consume the 85 produced H<sub>2</sub> in mixed culture systems. The main drawback of thermophilic processes is the energy required to heat the reactors, but TMP wastewaters are released from the pulping process at a 86 87 temperature of 50 to 80 °C (Rintala and Lepistö, 1992), and could therefore be treated in thermophilic bioreactors with minimal, or even without external heating. 88

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Temperature is a key factor in dark fermentation, as even a change of a few degrees may result in 90 91 the development of a different microbial community and thus, affect the H<sub>2</sub> yield (Dessì et al., 92 2018; Karadag and Puhakka, 2010). Understanding of the composition of the microbial community is also crucial in order to optimize the complex microbial H<sub>2</sub> production process, involving both 93 hydrolytic and fermentative microorganisms (Kumar et al., 2017). Microbial communities from 94 95 dark fermentation of lignocellulose-based waste and wastewaters have been previously studied at DNA level (Nissilä et al., 2012; Xie et al., 2014), but a RNA-based approach can provide more 96 97 detailed information on the microorganisms that produce (and consume)  $H_2$ . Furthermore, the time response on RNA changes is much faster than on DNA changes (De Vrieze et al., 2016), allowing 98 to detect the response of the microbial community to an environmental change in a relatively short 99 time. 100

In a previous study, a mixed culture was successfully adapted to thermophilic (70 °C) dark fermentation of xylose in a fluidised bed reactor (FBR) and the H<sub>2</sub> producing *Thermoanaerobacterium* sp. accounted for > 99% of the active microbial community (Dessì et al., 2018). In this study, the same adapted mixed culture was used to test if TMP wastewater is a suitable substrate for dark fermentative H<sub>2</sub> production at various temperatures (from 37 to 80 °C), and to describe how the active microbial community responds to the different temperatures.

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#### 109 **2. Materials and methods**

#### 110 2.1 Source of microorganisms

The inoculum used in this study was biofilm-coated activated carbon originating from a 111 thermophilic fluidised bed reactor (FBR) used to study H<sub>2</sub> production from xylose via dark 112 fermentation by gradually increasing the temperature of the reactor from 55 to 70 °C (Dessì et al., 113 2018). The FBR was initially inoculated with heat-treated (90 °C, 15 min) activated sludge 114 115 originating from a municipal wastewater treatment plant (Viinikanlahti, Tampere, Finland). The biofilm-coated activated carbon granules were sampled after 185 days of reactor operation, at that 116 point the FBR had been operated at 70 °C for 27 days. No xylose was present in the FBR medium at 117 118 the sampling time. The granules were stored at 4 °C for one week prior to utilisation. This inoculum was used because the microbial community was dominated by *Thermoanaerobacterium* sp. (Dessì 119 et al., 2018), which previously showed potential for hydrolysis of lignocellulosic substrates and H<sub>2</sub> 120 121 production from the resulting sugars (Cao et al., 2014).

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#### 123 2.2 Wastewater characterization

The wastewater was collected from a pulp and paper mill located in Finland. It was the effluent of a TMP process, in which wood was exposed to a high-temperature (120 °C) steam in order to obtain the pulp. The wastewater had a temperature of about 70 °C at the time of the sampling, but was cooled down and stored at 4 °C to minimise biological activity that might affect its composition.
The wastewater had a pH of 5.0 and a composition as given in Table 1.

129

130 <u>Table 1 here</u>

- 131
- 132 2.3 Temperature-gradient batch set-up

The batch cultures were conducted in anaerobic tubes with a total volume of 26 mL (17 mL 133 working volume and 9 mL headspace). The tubes were inoculated by adding 2 mL of biofilm-134 coated activated carbon granules to 15 mL of TMP wastewater (Table 1). All the tubes were flushed 135 with N<sub>2</sub> for 5 min, and the internal pressure was equilibrated to atmospheric pressure by removing 136 the excess gas using a syringe and a needle before incubation. The initial pH of the batch cultures 137 (wastewater and inoculum) was adjusted to 6.3 ( $\pm$  0.1) using 1 M NaOH, as higher pH may favour 138 the growth of methanogenic archaea (Jung-Yeol et al., 2012). The tubes were incubated at 200 rpm 139 shaking in a temperature-gradient incubator (Test Tube Oscillator, Terratec Asia Pacific, Australia) at 140 141 37, 42, 48, 55, 59, 65, 70, 74 or 80°C (duplicate tubes at each temperature). The experiment was interrupted after 111 hours, when no H<sub>2</sub> production was detected in any of the vials in two 142 consecutive samples, as long inactive periods may affect the RNA-level analysis (De Vrieze et al., 143 2016). 144

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Gas samples were collected for analysis 1 to 3 times per day. End-point liquid samples were collected and stored at -20 °C before analysis. Non-inoculated control incubations, with fresh activated carbon and TMP wastewater, were prepared at 37, 55 and 70 °C. Control incubations containing 2 mL of fresh activated carbon and a mix of acetate and butyrate in Milli-Q<sup>®</sup> water (0.86 g COD<sub>tot</sub> L<sup>-1</sup> each, 15 mL volume) were also prepared at 42, 65 and 80 °C to assess possible adsorption of VFAs on virgin activated carbon.

#### 153 2.4 Microbial community analyses

Biofilm-coated activated carbon granules and liquid medium were collected at the end of the 154 experiment and stored in 5 mL Eppendorf tubes at -80 °C. Microbial community analysis was 155 conducted separately on microbial communities growing attached to the granules and suspended in 156 the liquid medium, as the growth of suspended biomass was clearly visible in the vials after 157 incubation in the temperature range from 42 to 59 °C. Nucleic acids extraction using a modified 158 159 method from Griffiths et al. (2000), DNA inhibition, complementary DNA (cDNA) synthesis and sequencing (using an Illumina MiSeq platform) were performed as described previously (Dessì et 160 al., 2018). Sequence analysis (1,395,864 sequences in total, 1,238,862 after quality check) was also 161 162 performed according to Dessi et al. (2018), but using a more recent version of Mothur (v1.39.5) and Silva database (v128). The Illumina sequencing data was deposited to the NCBI Sequence Read 163 164 Archive under BioProject Number PRJNA428338.

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#### 166 2.5 Analytical methods

Gas production in the tubes was quantified by a volumetric syringe method (Owen et al., 1979), and 167 the gas composition was determined by gas chromatography-thermal conductivity detector (GC-168 TCD) as reported previously by Dessì et al. (2017). Acetate, butyrate, ethanol, propionate, lactate, 169 170 and formate concentrations were measured with a high-performance liquid chromatograph (HPLC) equipped with a refractive index detector (RID) (Shimadzu, Japan) and a Rezex RHM-171 monosaccharide column (Phenomenex, USA) held at 40 °C. The mobile phase was 5 mM H<sub>2</sub>SO<sub>4</sub> 172 and the flow rate was 0.6 mL min<sup>-1</sup>. Glucose and xylose concentrations were measured using a 173 HPLC equipped with a RID and a RPM-monosaccharide column (Phenomenex, USA) held at 85 °C 174 with Milli-Q<sup>®</sup> water at a flow rate of 0.6 mL min<sup>-1</sup> as the mobile phase. Furfural concentrations 175 were measured by gas chromatography-mass spectrometry (GC-MS) according to Doddapaneni et 176 al. (2018). Samples for HPLC and GC-MS analysis were filtered using 0.2 µm pore size filters. 177 Total chemical oxygen demand (CODtot) and COD of the soluble compounds (CODs) was measured 178

using the dichromate method according to the Finnish standard SFS 5504. Initial and final pH of the
culture and the pH of the wastewater were determined using a WTW pH 330 meter equipped with a
Hamilton® Slimtrode probe (Sigma-Aldrich, USA). Total solids, volatile solids, total nitrogen and
PO<sub>4</sub><sup>3-</sup>-P were determined by the APHA standard procedures (APHA, 1998).

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#### 184 2.6 Calculations

185 Cumulative  $H_2$  and  $CO_2$  production was calculated according to Logan et al. (2002) and corrected 186 for temperature according to the Arrhenius equation. The theoretical  $COD_{tot}$  was estimated from the 187 sum of the compounds detected by HPLC, according to the following equation (Van Haandel and 188 Van der Lubbe, 2012):

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$$\text{COD}_{\text{tot}} = 8 \cdot (4x + y - 2z) / (12x + y + 16z) \text{ g COD}_{\text{tot}} \text{ g}^{-1} \text{ C}_x \text{H}_y \text{O}_z$$
 (1)

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where x, y and z are the number of C, H and O atoms in the organic molecule, respectively.

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#### 194 2.7 Statistical analysis

One-way analysis of variance (ANOVA) and the Tukey test (Box et al., 1978) at p = 0.05 were conducted using the IBM SPSS Statistics package to assess significant differences in H<sub>2</sub> yield after incubation at different temperatures.

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# 199 **3. Results**

#### 200 3.1 Hydrogen production from TMP wastewater at the various temperatures

Batch incubations with TMP wastewater resulted in a different net  $H_2$  yield at different temperatures (Figure 1; Table 2). The highest final  $H_2$  yield of 3.6 (± 0.1) mmol  $H_2$  g<sup>-1</sup> COD<sub>tot</sub> was obtained in the batch cultures at 70 °C, in which  $H_2$  production started within 24 h of incubation and remained stable after reaching the maximum (Figure 1). The maximum  $H_2$  yield obtained at 65 °C

205	was comparable to the one obtained at 70 °C, but the produced H <sub>2</sub> started to be consumed within 36
206	h resulting in a 51% lower final yield (Figure 1; Table 2). In the batch cultures at temperatures
207	lower than 70 °C, the H <sub>2</sub> produced was always partially (at 37, 42, 59 and 65 °C) or totally (at 48
208	and 55 °C) consumed. A negligible $H_2$ production was obtained at both 74 and 80 °C (Figure 1), as
209	well as in the non-inoculated control incubations (Figure S1 in Supplementary Material).

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- 211 <u>Figure 1 here</u>
- 212
- 213 <u>Table 2 here</u>
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#### 215 3.2 COD<sub>tot</sub> removal and metabolite production at the various temperatures

Similarly to H<sub>2</sub> production yields, dark fermentation of TMP wastewater at the various temperatures 216 217 resulted in a different composition of the liquid phase (Figure 2). Acetate was the most abundant metabolite detected in the temperature range from 37 to 70 °C. The final acetate concentration 218 increased with temperature from 0.34 ( $\pm$  0.04) g COD<sub>tot</sub> L<sup>-1</sup> at 37 °C to 0.75 ( $\pm$  0.18) g COD<sub>tot</sub> L<sup>-1</sup> at 219 55 °C, and then decreased stepwise to 0.07 ( $\pm$  0.00) and 0.08 ( $\pm$  0.01) g COD<sub>tot</sub> L<sup>-1</sup> at 74 and 80 °C, 220 respectively (Figure 2). Butyrate was found regardless of the incubation temperature, with a final 221 concentration ranging from 0.06 ( $\pm$  0.00) g COD<sub>tot</sub> L<sup>-1</sup> at 70 °C to 0.19 ( $\pm$  0.00) g COD<sub>tot</sub> L<sup>-1</sup> at 59 222 °C. Ethanol was produced at 37, 42, 59, 65 and 70 °C, with a maximum of 0.14 ( $\pm$  0.02) g COD<sub>tot</sub> L<sup>-</sup> 223 <sup>1</sup> at 65 °C (Figure 2). Dark fermentation of TMP wastewater caused a pH decrease from the initial 224 value of 6.3: the final pH ranged from 5.7 to 6.1 after incubation at 42, 48, 55, 59, 74 and 80 °C, but 225 was only 5.5 (± 0.1) after incubation at 37 °C, 5.2 (± 0.1) at 65 °C and 5.3 (± 0.0) at 70 °C (Figure 226 2). 227

228

229 <u>Figure 2 here</u>

In the batch incubations at various temperatures, the COD<sub>tot</sub> removal efficiency ranged from 69.4% 231 at 74 °C to 79.7% at 42 °C, resulting in a decrease from the initial concentration of 2.86 (± 0.00) g 232 COD<sub>tot</sub> L<sup>-1</sup> to a final concentration ranging from 0.58 ( $\pm$  0.23) g COD<sub>tot</sub> L<sup>-1</sup> at 42 °C and 0.88 ( $\pm$ 233 0.06) g COD<sub>tot</sub> L<sup>-1</sup> at 74 °C (Table 3). The COD<sub>tot</sub> removal efficiency was likely overestimated due 234 to the adsorption of VFAs on the activated carbon: in the adsorption experiment (Figure S2 in 235 Supplementary Material), up to 27% of the acetate and 90% of the butyrate was, in fact, adsorbed 236 237 on the fresh activated carbon after 111 h of incubation. The COD<sub>tot</sub> measured was comparable to the COD<sub>tot</sub> estimated (using Eq. 1) by the sum of sugars and volatile fatty acids in the liquid phase after 238 incubation in the temperature range from 42 to 65 °C (Table 3) . However, the difference between 239 measured and estimated COD<sub>tot</sub> was about 0.20 g COD<sub>tot</sub> L<sup>-1</sup> at 37, 70 and 80 °C, and even higher at 240 74 °C (0.51 g COD<sub>tot</sub> L<sup>-1</sup>). 241

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243 <u>Table 3 here</u>

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#### 245 3.3 Effect of temperature on the active microbial community

Incubation temperature clearly affected the composition of the active microbial communities 246 growing for 111 h on TMP wastewater (Figure 3, Table 4). At 37 °C, Clostridium sp. accounted for 247 248 84 and 90% of the attached and suspended active microbial community, respectively. Higher temperature resulted in a gradual decrease of the relative abundance of *Clostridium* sp., being 54% 249 of the attached active microbial community and < 2% of the suspended active microbial community 250 after incubation at 55 °C (Figure 3). Clostridium sp. was not detected either in the attached or 251 suspended active community after incubation at temperatures  $\geq$  59 °C (Figure 3). A bacterium 252 belonging to the order of Bacillales closely related to B. coagulans (Table 4) was detected in the 253 active attached and suspended microbial communities after incubation at 42 °C, with a relative 254 abundance of 14 and 10%, respectively, and only in suspended form after incubation at 48 °C, with 255 a relative abundance of 50% (Figure 3). 256

258 The relative abundance of Thermoanaerobacterium sp. (99% similarity to Т. thermosaccharolyticum) among the attached active microorganisms gradually increased with 259 temperature, being only 2% after incubation at 37 °C and 87% at 59 °C (Figure 3, Table 4). 260 Thermoanaerobacterium sp. was also the most common suspended active microorganism after 261 incubation at 55 and 59 °C, with a relative abundance of 96 and 83%, respectively. After incubation 262 at 65 °C, the relative abundance of Thermoanaerobacterium sp. in the attached and suspended 263 active microbial community decreased to 57 and 25%, respectively, whereas unclassified 264 Firmicutes, with 92% similarity to Calditerricola sp. (Table 4) were found with a relative 265 266 abundance of 30 and 28%, respectively. After incubation at 70 °C, Thermoanaerobacterium sp. was again the dominant active microorganism in both attached and suspended form, with a relative 267 abundance of 88 to 89%. After incubation at 59 and 70 °C, Caldanaerobius sp. was also found in 268 269 both attached and suspended form with relative abundance below 10% (Figure 3). After incubation at both 74 and 80 °C, the RNA concentration was not high enough to perform the analysis due to 270 271 poor microbial growth, and thus microbial communities from 74 and 80 °C could not be analysed.

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273 <u>Figure 3 here</u>

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- 275 <u>Table 4 here</u>
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## 277 **4. Discussion**

### 278 4.1 Fermentation of TMP wastewater at different temperatures

Hydrogen production from TMP wastewater inoculated with biofilm-coated activated carbon granules was observed at a wide temperature range from 37 to 70 °C (Figure 1). The highest final H<sub>2</sub> yield of 3.6 ( $\pm$  0.1) mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> supplied, or 4.9 mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> consumed, was obtained at 70 °C (Table 2), which could be expected as the inoculum was collected from an FBR operated at 70 °C (Dessì et al., 2018). The H<sub>2</sub> yield obtained in this study is of the same order of magnitude compared to previous studies on thermophilic direct dark fermentation of industrial, sugar-containing wastewaters. For example, Xie et al. (2014) obtained 5.8 mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> from starch wastewater at 55°C by a mixed culture dominated by *T. thermosaccharolyticum*, whereas Khongkliang et al. (2017) obtained 11.4 mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> from starch wastewater by a pure culture of *T. thermosaccharolyticum*.

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The thermophilic active mixed microbial community previously enriched on xylose in the FBR was 290 dominated by microorganisms closely related to Thermoanaerobacterium thermosaccharolyticum 291 292 (Dessì et al., 2018). Changing of the substrate from xylose to TMP wastewater marginally impacted the active microbial community in the temperature range 59 to 70 °C, as most of the sequences 293 obtained from the RNA samples matched T. thermosaccharolyticum (Table 4). A mixed culture 294 dominated by T. thermosaccharolyticum has been shown to produce 7 mmol H<sub>2</sub> g<sup>-1</sup> cellulose at 70 295 °C (Gadow et al., 2013), showing potential for the one-step conversion of lignocellulosic materials 296 297 to H<sub>2</sub>, avoiding a costly hydrolysis step. In fact, the genus *Thermoanaerobacterium* includes strains of cellulolytic microorganisms, such as some strains of *T. thermosaccharolyticum*, able to hydrolyse 298 299 both cellulose and hemicellulose, and produce H<sub>2</sub> from the resulting monosaccharides (Cao et al., 300 2014). In this study, however, the microbial community analysis conducted at genus level does not 301 allow to assess possible cellulolytic capabilities of the detected *Thermoanaerobacterium* sp.

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Although the inoculum was enriched for dark fermentation at 70 °C, H<sub>2</sub> production at 70 °C occurred only after 24 h of incubation (Figure 1). This is probably due to the handling of the inoculum, which was stored at 4 °C for one week prior to being used for this experiment. Changes in gene expression and DNA replication were shown to occur in *Thermoanaerobacter tengcongensis* as response to a cold shock (Liu et al., 2014), as could be the case for the *Thermoanaerobacterium* sp. dominating the active microbial community of the inoculum used in

this study. Although *Thermoanaerobacterium* sp. was the most abundant microorganism (relative abundance close to 90%) in both the attached and suspended microbial community at both 59 and 70 °C, its relative abundance was lower at 65 °C (Figure 3). The same phenomenon was observed in the FBR from where the inoculum originated (Dessì et al., 2018), and was attributed to either the decreased activity of *Thermoanaerobacterium* sp. or to the increased activity of competing microorganisms at 65 °C.

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Despite the inoculum was enriched for thermophilic dark fermentation, H<sub>2</sub> was already produced 316 after 12 h of incubation at 37 °C, reaching a maximum yield of 3.2 (± 0.1) mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> 317 supplied within 24 h (Figure 1). A maximum yield of only 0.9 mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> supplied was 318 previously obtained at 37 °C from a paper mill wastewater (production process type and wastewater 319 fraction used not specified) using heat treated digested sludge as inoculum (Marone et al., 2017). 320 321 The H<sub>2</sub> yields obtained in this study are also higher than those reported by Lucas et al. (2015) by mesophilic (37 °C) dark fermentation of cassava, dairy and citrus wastewaters, which produced 1.4, 322 1.7 and 1.3 mmol H<sub>2</sub> g<sup>-1</sup> COD<sub>tot</sub> supplied, respectively. This confirms the potential of TMP 323 wastewater for dark fermentation. 324

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Clostridium sp. proliferated at 37 °C accounting for more than 80% of both the attached and 326 suspended active microbial community at the end of the batch incubation (Figure 3). It is plausible 327 that *Clostridium* sp. were present in the parent activated sludge but inactive in the FBR operated at 328 70 °C (Dessì et al., 2018). In fact, Clostridium spp. produce spores to survive under harsh 329 conditions, and are able to restore their metabolic activity after desporulation as soon as the 330 331 environmental conditions become more favourable (Li and Fang, 2007). Clostridium sp. cells might also have been present in the TMP wastewater, which was not sterilised. However, the absence of 332 H<sub>2</sub> and CO<sub>2</sub> in the non-inoculated control incubation at 37 °C (Figure S1 in Supplementary 333 Material) suggests that *Clostridium* sp. did not proliferate in the absence of the inoculum. 334

336 In this study, no H<sub>2</sub> was produced at 74 or 80 °C (Figure 1) and the RNA concentration was too low to allow sequencing analysis, suggesting a lack of active species. This was attributed to the source 337 of inoculum used, as species within the Thermoanaerobacterium genus, such as T. 338 thermosaccharolyticum, may be inhibited by temperatures higher than 70 °C (Ren et al., 2008). 339 Gadow et al. (2013) obtained  $H_2$  production from cellulose by a mixed microflora from a sewage 340 341 sludge digester even at 75 and 80 °C. However, H<sub>2</sub> production at such high temperatures was attributed to Thermoanaerobacter tengcongensins (Gadow et al., 2013), which was not part of the 342 active microbial community in this study. Some degradation products of hemicellulose such as 343 344 furfural or hydromethylfurfural may inhibit fermentative microorganisms (Jönsson et al., 2013), including *Thermoanaerobacterium*, at a concentration over 1 g L<sup>-1</sup> (Cao et al., 2010). However, the 345 TMP process is conducted at temperatures below 120 °C, which is too low to produce such high 346 347 concentrations of these inhibitory compounds (Baêta et al., 2017). In fact, the concentration of furfural in the TMP wastewater used in this study was below the detection limit of the GC-MS 348 349 (Table 1).

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351 A decrease in the cumulative H<sub>2</sub> production occurred in all the incubations at temperatures lower 352 than 70 °C (Figure 1), probably due to the activity of homoacetogenic bacteria. Homoacetogenesis, in which 4 moles of H<sub>2</sub> and 2 mol of CO<sub>2</sub> are consumed per mol of acetate produced, often occurs 353 in batch H<sub>2</sub> production experiments within the first 80 h of incubation, especially under mesophilic 354 355 conditions (for a review, see Saady, 2013). However, in this study, H<sub>2</sub> seems to be consumed faster under thermophilic (from 48 to 65 °C) as compared to mesophilic (37 °C) conditions (Figure 1), 356 suggesting that homoacetogenic microorganisms were mainly thermophiles or moderate 357 thermophiles. The CO<sub>2</sub> concentration in the batch incubations did not decrease as expected in case 358 of homoacetogenesis (Figure S3 in Supplementary Material). However, this could be explained 359 considering that CO<sub>2</sub> production may occur also through non-hydrogenic pathways, mainly the 360

ethanol production pathway (Figure 2). In the non-inoculated control incubations, CO<sub>2</sub> was also
detected, together with acetate, at both 55 and 70 °C, where H<sub>2</sub> production was not observed (Figure
S1 in Supplementary Material). This suggests that non-hydrogenic, CO<sub>2</sub> producing pathways other
than ethanol production could have occurred as well.

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Homoacetogens are among the most phylogenetically diverse functional groups of bacteria (Drake 366 367 et al., 2006). Among the thermophiles, Moorella thermoacetica, which accounted for 5% of the suspended active community at 55 °C and 6% of the attached active community at 65 °C (Figure 3), 368 is a known homoacetogenic bacterium with an optimum growth temperature ranging from 55 to 60 369 370 °C (Drake et al., 2006). Clostridium spp. have also been previously found in thermophilic 371 fermentative reactors and associated with homoacetogenesis (Ryan et al., 2008). It is plausible that 372 the shift to autotrophic metabolism (e.g. homoacetogenesis) occurred after substrate depletion, as 373 suggested by Oh et al. (2003).

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#### 375 *4.2 COD<sub>tot</sub> balance and metabolite production*

The COD<sub>tot</sub> measured in the beginning of the incubations (Table 3) was 15% lower than the value 376 377 obtained while characterizing the TMP wastewater (Table 1). Apparently, some biological or nonbiological reaction occurred while storing the TMP wastewater at 4 °C before the experiment, 378 resulting in a slight COD<sub>tot</sub> concentration decrease. The COD<sub>tot</sub> removal efficiency during the 379 incubations was 69 to 80% regardless the incubation temperature (Table 3). It is in line with the 380 COD<sub>tot</sub> removal from anaerobic digestion of pulp and paper wastewater reported in the literature 381 (Meyer and Edwards, 2014), but higher than expected for dark fermentation which usually removes 382 only 30 to 40% of the COD<sub>tot</sub> (Sharma and Li, 2010). This was likely due to the adsorption of VFAs 383 on the activated carbon (Figure S2 in Supplementary Material), which caused an overestimation of 384 the COD<sub>tot</sub> removal. However, it should be noted that the adsorption experiment (Figure S2 in 385 Supplementary Material) was performed with fresh activated carbon, whereas the main experiment 386

was conducted with biofilm-covered activated carbon. The latter could have been partially saturated
with VFAs at the moment of inoculation, as VFAs were also produced in the FBR from where the
inoculum originated (Dessì et al., 2018).

390

In the temperature range from 42 to 65 °C, more than 85% of the residual COD<sub>tot</sub> was detected as 391 acetate, butyrate or ethanol by HPLC analysis (Table 3). However, 30 to 37% of the residual CODtot 392 393 was not detected as compounds identified by HPLC analysis after incubation at 37, 70 and 80 °C, and even 58% of the residual COD<sub>tot</sub> was not identified after incubation at 74 °C. At 74 and 80 °C, 394 most of the undetected COD<sub>tot</sub> was likely constituted by polysaccharides such as cellulose, which 395 396 were not degraded due to the lack of bacterial activity at such high temperatures. At 74 and 80 °C, CO<sub>2</sub> was also not produced (Figure S3 in Supplementary Material), supporting this conclusion. 397 Lignin, which accounts for 16-49% of the COD<sub>tot</sub> in TMP wastewater (Rintala and Puhakka, 1994) 398 399 can release VFAs at temperatures around 80 °C (Veluchamy and Kalamdhad, 2017), suggesting that the acetate and butyrate detected at 74 and 80 °C (Figure 2) were produced physically rather than 400 401 biologically.

402

The simultaneous production of acetate and butyrate suggests that H<sub>2</sub> was produced via both the 403 404 acetate and butyrate pathway in the temperature range from 37 to 70 °C. Acetate was the main metabolite found in the liquid phase at all temperatures tested, excluding 74 and 80 °C (Figure 2), 405 and was associated either to H<sub>2</sub> production through the acetate dark fermentative pathway or H<sub>2</sub> 406 407 consumption by homoacetogenesis. Interestingly, acetate production increased with temperature in the range from 37 to 55 °C, and then decreased stepwise at temperatures above 55 °C (Figure 2). In 408 particular, the high (> 0.7 g COD<sub>tot</sub> L<sup>-1</sup>) acetate (Figure 2) and concomitant low (< 0.5 mmol g<sup>-1</sup>) 409 COD<sub>tot</sub>) cumulative H<sub>2</sub> yield (Figure 1) suggest that the optimum growth temperature for 410 homoacetogenic bacteria was about 55 °C in this study. At 70 °C, however, the H<sub>2</sub> produced was 411

412 not consumed during the incubation (Figure 1), suggesting inhibition of homoacetogenic413 microorganisms.

414

Solventogenesis occurred both in mesophilic (37 and 42 °C) and thermophilic (59, 65, and 70 °C) 415 batch cultures, resulting in ethanol production (Figure 2). Clostridium sp., which dominated the 416 active microbial communities under mesophilic conditions (Figure 3), may shift its metabolism 417 418 from acidogenesis to solventogenesis as response to a change of pH or volatile fatty acids concentration, but the mechanism which triggers solventogenesis is not well understood (Kumar et 419 al., 2013). A pure culture of T. thermosaccharolyticum has been reported to produce ethanol 420 421 together with acetate and butyrate by dark fermentation of cellulose and complex lignocellulosic 422 substrates such as corn cob, corn straw and wheat straw (Cao et al., 2014). Similarly, in this study, acetate, butyrate and ethanol were the main metabolites (Figure 2) of the dark fermentation of TMP 423 424 wastewater at 65 and 70 °C by a mixed culture dominated by T. thermosaccharolyticum (Figure 3; Table 4). 425

426

#### 427 4.3 Practical implications

428 Hydraulic retention times lower than 24 hours are typically used for dark fermentation of 429 wastewater in bioreactors operated in continuous mode (Lin et al., 2012). Therefore, based on the results obtained in this batch experiment (Figure 1), dark fermentation of TMP wastewater at 37 and 430 65 °C appears favourable if suspended biomass bioreactors are used, as homoacetogenic bacteria 431 would be flushed out (Figure 1). However, bioreactors retaining high active biomass content, such 432 as FBRs or upflow anaerobic sludge bioreactors (UASBs), would enable higher organic loadings 433 434 and conversion rates than suspended biomass bioreactors (Koskinen et al., 2006). Therefore, attached biomass bioreactors operated in continuous mode at 70 °C are recommended for H<sub>2</sub> 435 production via dark fermentation of TMP wastewater. A proper insulation and temperature control 436 are nevertheless necessary to keep the temperature inside the bioreactor accurately at 70 °C, as a 437

438 decrease of 5 °C may already result in a decreased efficiency due to  $H_2$  consumption by 439 homoacetogenic bacteria. However,  $H_2$  production at 70 °C can be quickly restored in case of 440 failure of the temperature control. In fact,  $H_2$  production was detected at 70 °C within only 24 h 441 (Figure 1) with a thermophilic inoculum previously stored at 4 °C for one week.

442

Despite the surprisingly high COD<sub>tot</sub> removal efficiency of 69 to 80 % obtained in this study (Table 443 444 3), dark fermentation of TMP wastewater resulted in the generation of an effluent containing 0.5 to 1.0 g COD<sub>tot</sub> L<sup>-1</sup> (Table 3), mainly in the form of VFAs, thus requiring further treatment prior 445 discharge to the environment. Such effluent can be either treated by a traditional activated sludge 446 447 plant, or further valorised by producing energy or high value chemicals. Promising strategies for the valorisation of dark fermentation effluents include further H<sub>2</sub> production by photofermentation or 448 microbial electrolysis cells, methane production by anaerobic digestion, and bioplastics or 449 450 electricity production using microbial fuel cells (for reviews, see Ghimire et al., 2015 and Bundhoo, 2017). 451

452

#### 453 **5.** Conclusions

Hydrogen was produced by dark fermentation from TMP wastewater at a wide range of 454 temperatures (37 to 70 °C) using a mixed microbial community enriched on xylose at thermophilic 455 conditions. An operation temperature of 70 °C was the most favourable for dark fermentative H<sub>2</sub> 456 production and effectively repressed the activity of homoacetogenic bacteria. Therefore, 457 considering that TMP wastewater is produced at elevated temperature, dark fermentation at 70 °C 458 may be a cost-effective approach for the treatment and valorisation of this wastewater. However, 459 temperature must be efficiently controlled, as a shift of only a few degrees may decrease the H<sub>2</sub> 460 vield. 461

462

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- 467

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# 617 Figures

Figure 1 – Hydrogen yield from batch incubation of thermomechanical pulping wastewater at
various temperatures (from 37 to 80 °C) using thermophilic biofilm-containing activated carbon as
inoculum. Error bars refer to the standard deviations of the duplicates.

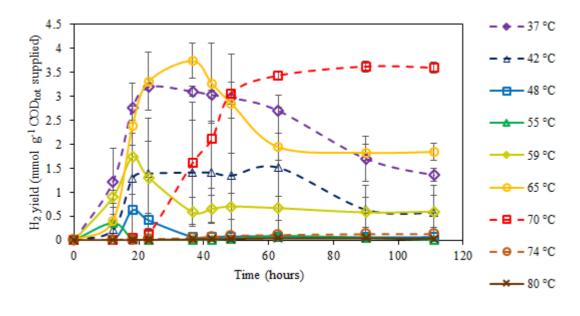


Figure 2 – Concentration of detected sugars, volatile fatty acids and alcohols (on primary y-axis)
and pH (on secondary y-axis) after 111 h of incubation of thermomechanical pulping wastewater at
various temperatures (from 37 to 80 °C) using thermophilic biofilm-containing activated carbon as
inoculum. Error bars refer to the standard deviations of the duplicates.

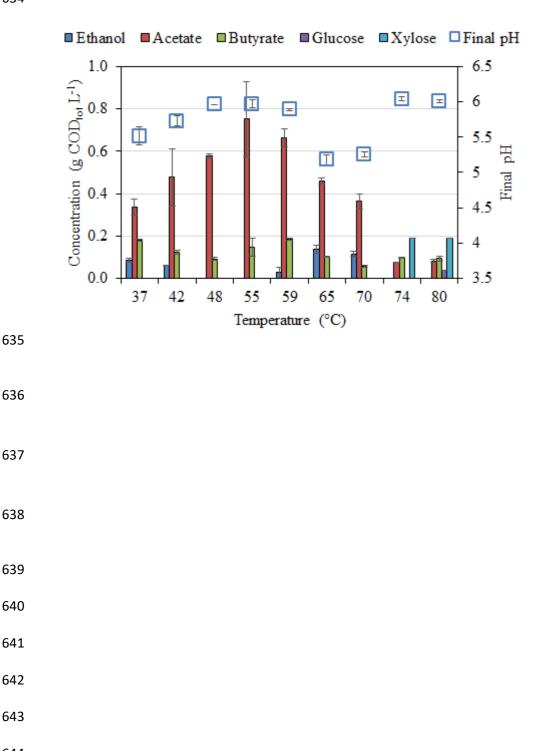
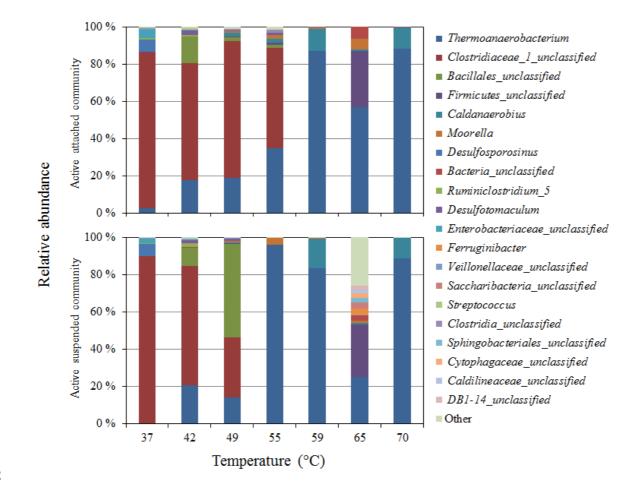


Figure 3 – Relative abundance of the active genera resulting from MiSeq sequencing of the partial 16S rRNA (transcribed to 16S cDNA) on microbiological samples obtained from the biofilmcontaining activated carbon (attached) and from the liquid medium (suspended) after batch incubation with thermomechanical pulping wastewater at various temperatures (from 37 to 70 °C). The microbial genera are listed in order of relative abundance. Samples at 74 and 80 °C could not be analysed due to the low RNA concentration present in the samples.

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	Parameter	Concentration
		(mg L <sup>-1</sup> )
	Total solids	3771 ± 10
	Volatile solids	2452 ± 8
	Total COD	3352 ± 82
	Soluble COD	$3289 \pm 54$
	Total nitrogen	< 10
	Total PO <sub>4</sub> <sup>3-</sup> -P	2.8
	Acetate	< 30
	Furfural	< 10
	Glucose	43 (± 2)
	Xylose	38 (± 0)
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<b>Table 1</b> - Composition of the thermomechanical pulping wastewater us
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Table 2 - Maximum and final hydrogen yield obtained from batch incubation of thermomechanical
pulping wastewater at various temperatures (from 37 to 80 °C) using thermophilic biofilmcontaining activated carbon as inoculum

Temperature	H <sub>2</sub> yield (mn	nol H <sub>2</sub> g <sup>-1</sup> COD <sub>tot</sub>	$H_2$ yield (mmol $H_2$ g <sup>-1</sup>	Time required	
(°C)	supplied)		COD <sub>tot</sub> consumed)	for maximum	
				H <sub>2</sub> yield (h)	
	Maximum	Final	Final		
37	3.2 (± 0.1)	1.4 (± 0.1)	1.9 (± 0.2)	23	
42ª	1.5	0.6	1.3	63	
48	0.6 (± 0.1)	0.1 (± 0.0)	0.1 (± 0.0)	18	
55	0.4 (± 0.1)	$0.0 (\pm 0.0)$	$0.0 (\pm 0.0)$	12	
59	1.7 (± 0.8)	0.6 (± 0.3)	0.9 (± 0.5)	18	
65	3.7 (± 0.4)	1.8 (± 0.2)	2.6 (± 0.3)	36	
70	3.6 (± 0.1)	3.6 (± 0.1)	4.9 (± 0.4)	90	
74	0.1 (± 0.0)	0.1 (± 0.0)	0.2 (± 0.0)	n.a. <sup>b</sup>	
80	0.0 (± 0.0)	$0.0 (\pm 0.0)$	0.0 (± 0.0)	n.a.	

<sup>a</sup> Hydrogen was produced only in one of the duplicate tubes;

<sup>b</sup> Not applicable.

\_\_\_\_

Table 3 - COD<sub>tot</sub> balances after incubation of thermomechanical pulping wastewater at various
temperatures (from 37 to 80 °C) using thermophilic biofilm-containing activated carbon as
inoculum

Temperature	Final COD <sub>tot</sub>	Final COD <sub>tot</sub>	Difference	COD <sub>tot</sub>
(°C)	measured <sup>a</sup>	estimated <sup>b</sup>	(measured –	removal
	$(g L^{\cdot 1})$	(g L <sup>-1</sup> )	estimated)	(%) <sup>c</sup>
37	0.79 (± 0.00)	0.60 (± 0.04)	0.19 (± 0.04)	72.5
42	0.58 (± 0.23)	0.66 (± 0.12)	-0.08 (± 0.11)	79.7
48	0.70 (± 0.01)	0.67 (± 0.00)	0.03 (± 0.02)	75.7
55	0.82 (± 0.14)	0.90 (± 0.22)	-0.07 (± 0.08)	71.2
59	0.84 (± 0.03)	0.88 (± 0.01)	-0.04 (± 0.04)	70.7
65	0.80 (± 0.04)	0.70 (± 0.03)	0.10 (± 0.00)	72.0
70	0.73 (± 0.10)	0.54 (± 0.03)	0.20 (± 0.07)	74.3
74	0.88 (± 0.06)	0.37 (± 0.00)	0.51 (± 0.07)	69.4
80	0.62 (± 0.06)	0.41 (± 0.02)	0.21 (± 0.05)	78.4

<sup>a</sup> Data obtained by measurement according to the standard procedure; the initial COD<sub>tot</sub> was 2.86 g L<sup>-1</sup>;

<sup>b</sup> Data obtained by the sum of the COD<sub>tot</sub> equivalents (Eq. 1) of organic compounds measured in the liquid

684 phase;

<sup>c</sup> Calculated from COD<sub>tot</sub> measured.

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# **Table 4 -** Association of the six most abundant 16S rRNA gene sequences to species collected in

692 the GenBank

Family	Genus and species <sup>a</sup>	Accession	Matching	Similarity
		number	sequence <sup>b</sup>	(%) <sup>c</sup>
Thermoanaerobacteraceae	Thermoanaerobacterium	JX984971	474-765	99
	thermosaccharolyticum			
Clostridiaceae	Clostridium sp.	AY548785	450-741	99
Bacillaceae	Bacillus coagulans	MF373392	512-803	100
Bacillaceae	Calditerricola	NR_112684	529-820	92
	yamamurae			
Thermoanaerobacteraceae	Caldanaerobius sp.	LC127102	482-773	99
Thermoanaerobacteraceae	Moorella thermoacetica	CP017237	145404-145695	100

<sup>c</sup> Percentage of identical nucleotide pairs between the 16S rRNA gene sequence and the closest cultured

696 species in GenBank.

# 705 Supporting material

Figure S1 – Carbon dioxide yield profiles (a) and acetate yield after 111 h of incubation (b)
 obtained in the non-inoculated incubation of thermomechanical pulping wastewater at 37, 55 and 70
 °C. Hydrogen was not detected at any of the temperatures tested. Error bars refer to the standard
 deviations of the duplicates.

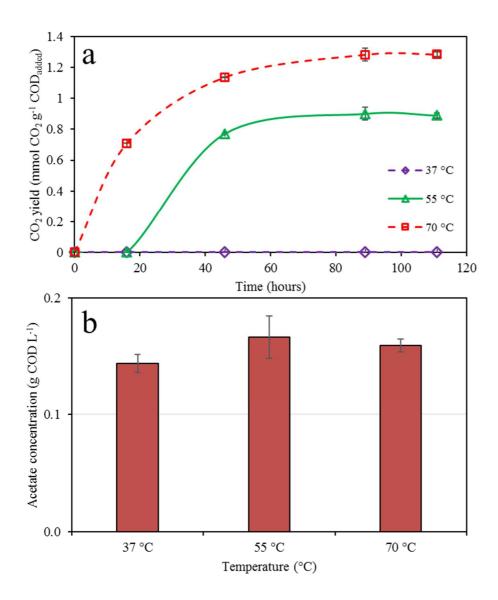
**Figure S2 –** Adsorption of VFAs on activated carbon. Acetate and butyrate concentration before

and after 111 h of incubation with fresh activated carbon at 42, 65 and 80 °C. The initial

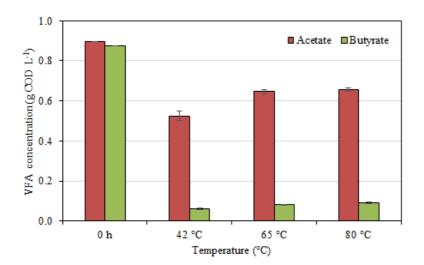
- concentration of VFAs was chosen hypothesizing that only 40% of the 2.86 g COD<sub>tot</sub>  $L^{-1}$  was
- removed through dark fermentation, and equally distributing the remaining 1.71 g  $COD_{tot} L^{-1}$
- between acetate and butyrate. Error bars refer to the standard deviations of the duplicates.

Figure S3 – Carbon dioxide yield from batch incubation of thermomechanical pulping wastewater
at various temperatures (from 37 to 80 °C) using thermophilic biofilm-containing activated carbon
as inoculum. Error bars refer to the standard deviations of the duplicates.

**Figure S1 –** Carbon dioxide yield profiles (a) and acetate yield after 111 h of incubation (b) obtained in the non-inoculated incubation of thermomechanical pulping wastewater at 37, 55 and 70 °C. Hydrogen was not detected at any of the temperatures tested. Error bars refer to the standard deviations of the duplicates.



**Figure S2** – Adsorption of VFAs on activated carbon. Acetate and butyrate concentration before and after 111 h of incubation with fresh activated carbon at 42, 65 and 80 °C. The initial concentration of VFAs was chosen hypothesizing that only 40% of the 2.86 g COD<sub>tot</sub> L<sup>-1</sup> was removed through dark fermentation, and equally distributing the remaining 1.71 g COD<sub>tot</sub> L<sup>-1</sup> between acetate and butyrate. Error bars refer to the standard deviations of the duplicates.



**Figure S3 –** Carbon dioxide yield from batch incubation of thermomechanical pulping wastewater at various temperatures (from 37 to 80  $^{\circ}$ C) using thermophilic biofilm-containing activated carbon as inoculum. Error bars refer to the standard deviations of the duplicates.

